

Serial #:

Installation Date:

Wiring Diagram:

PRO-GSD



stallation & struction manual

TABLE OF CONTENTS

PAGE:

VERIFICATION OF OPERATOR AND HARDWARE	
SPECIFICATIONS	
SAFETY INSTRUCTIONS	
INSTALLATION	
ELECTRICAL CONNECTIONS AND SETTINGS	
LIMIT SWITCH ADJUSTMENT	
MICANAN PHOTOBEAM INSTALLATION INSTRUCTIONS	
CLUTCH ADJUSTMENT	
BRAKE ADJUSTMENT	
EMERGENCY MANUAL OPERATION	
OPERATOR MAINTENANCE	
MECHANICAL DRAWINGS AND PARTS LISTS	
ELECTRICAL DIAGRAMS	
WARRANTY	

OPTIONS			
MP00041-44	#40 Drive Chain		
*	#50 reduction chain and sprockets		
MP00023	Double V-belt reduction (PRO-SD)		
MP00045	Cast-iron Pillow block bearings on drive		
MP00039	High Cycle modification (PRO-SD)		
PRO-SDW/GSDW	Waterproof modification		
PRO-SD4X/GSD4X_	Corrosion proof modification		
PRO-SDX/GSDX	Explosion proof modification		
MP00007 *	115 Volt control circuit		
MK00061 **	1.5 sec time delay on reverse		
MP00001 **	Timer to Close		
PRO-PL	Separate control panel		
MX00005	Bi-parting Option		
MX00006	Fire Door Option (Single Slide)		
MX00007	Fire Door Option (Bi-Parting Slide)		

^{*} Not available for logic board controls

^{**} Standard feature with logic board controls



WARNING

DO NOT CONNECT TO ELECTRICAL POWER DURING INSTALLATION OR SERVICING OF OPERATOR

IMPORTANT

FOR ANY QUESTIONS CONCERNING THE SAFETY OR OPERATION OF THIS OPERATOR PLEASE CONTACT MICANAN SYSTEMS AT 1-877-888-1116

SAVE THESE INSTRUCTIONS

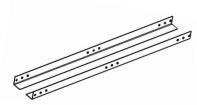
VERIFICATION OF OPERATOR AND HARDWARE

Upon delivery of your MICANAN SYSTEMS heavy-duty sliding door operator, please inspect the unit carefully for damage. Verify that operator horsepower, voltage, phase and amperage correspond to available power supply and door application. Check that along with your operator you have received the following standard hardware.

1 x OPEN/CLOSE/STOP 3-button control station:



1 x Set of trolley tracks (door width + 2'6")



1 x Drive chain package (door width x 2 + 5' 6" (1.65m) c/w connecting link



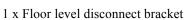
1 x Sliding Door Carriage c/w two 3/8" take

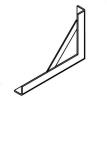


- 4 x Trolley track end bracket
- 1 x Front idler c/w 41B12 sprocket
- 22 x 3/8" x 1" bolts and 22 serrated hex nuts 3/8"

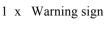


- 1 x Sliding door disconnect bracket assembly c/w sash chain
- 4 x Sliding door hanger brackets





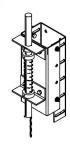


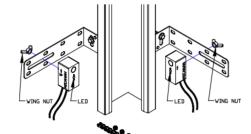




1 set of Micanan photocells (supplied when operator ordered with interface module or logic board controls)







PRO-SD, PRO-GSD SPECIFICATIONS

PRO-SD and PRO-GSD heavy-duty sliding door operators are designed for industrial sliding doors or sliding fire doors. Model PRO-SD is a belt drive operator. The PRO-GSD is essentially the same as model PRO-SD with the exception that it utilizes a heavy-duty worm gear as its primary reduction. The PRO-GSD is used for larger / heavier sliding door applications.

STANDARD OPERATOR WEIGHT: PRO-SD (50-70 Lbs.), PRO-GSD (80 – 120 Lbs.)

MOTOR: Continuous duty 1725 RPM industrial type motor. Full overload protection.

- Horsepower: PRO-SD: 1/3HP, 1/2HP, 3/4HP, 1HP (1-phase & 3-phase)

PRO-GSD: 1/2HP, 3/4HP, 1HP, 1.5HP (1-phase & 3-phase), 2 HP (3-phase)

- Voltage: 115V 1-phase (60Hz) 230V 3-phase (60 Hz) 220V 1-phase (50Hz) 230V 1-phase (60Hz) 460V 3-phase (60Hz) 380V 3-phase (50Hz)

575V 3-phase (60Hz)

REDUCTION: Primary: PRO-SD: (5L) V-belt and pulleys

PRO-GSD Heavy duty worm gear 20:1 (standard) or 40:1 reduction

Secondary: #41 chain and sprockets

OUTPUT SHAFT SPEED: PRO-SD (Single door): 120 RPM DOOR SPEED: 11"- 12"/sec.

 PRO-SD (Bi-part): 70 RPM
 6" - 7"/sec

 PRO-GSD (Single door): 85 RPM
 8" - 9"/sec.

 PRO-GSD (Bi-part): 45 RPM
 4" - 5"/sec.

BRAKE: Solenoid actuated drum and brake shoe braking system to prevent coasting and maintain door position.

WIRING TYPE (3 OPTIONS):

Option 1: Full Feature logic board Smart 10.0 (UL325 (2010) compliant). Note: Micanan compatible primary entrapment device must be connected for B2, T or TS (momentary or timer activation on close) feature.

- Option 2: **Relay logic controls with Interface Module (UL325 (2010) compliant)**. C2 Standard factory wiring (constant pressure on close, momentary contact on open and stop). If momentary contact on close (B2) wiring is desired, move "white" wire from terminal #6 to terminal #3. Note: Micanan compatible primary entrapment device must be connected for B2 (momentary activation on close) or for T (timer to close) feature.
- Option 3: Standard relay logic controls (not UL325 (2010) compliant, not available in US) C-2 Wiring constant pressure on close, momentary contact on open and stop. NOTE: If momentary contact on close (B2) wiring is desired, move "white" wire from terminal #5 to terminal #3.

TRANSFORMER: 24VAC control circuit, supplies power to drive logic board or control relays with 15VA power available for external devices.

<u>LIMIT ADJUSTMENT</u>: 4 micro switches that control door travel. These limit switches are activated by fully adjustable screw type cams.

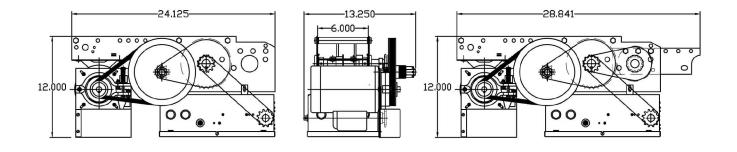
EMERGENCY DISCONNECT: Quick release floor level disconnect mounted on door to disconnect sliding door disconnect bracket to allow person to disengage operator drive chain from door for manual operation.

<u>CLUTCH</u>: Adjustable friction clutch to minimize damage to door operator, door or vehicles when obstruction occurs.

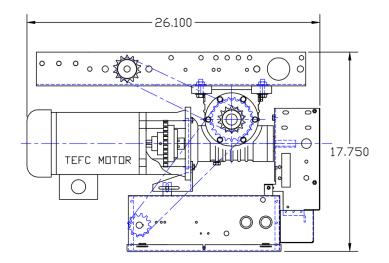
OPERATOR DIMENSIONS:

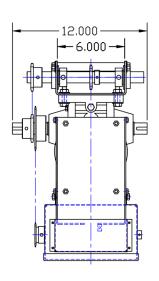
PRO-SD (Single door)

PRO-SD (Bi- parting door)



PRO-GSD





IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

READ AND FOLLOW ALL INSTRUCTIONS

- Never allow children to operate or play with door controls. Keep the remote control (where provided) away from children.
- Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or opened. NO ONE SHOULD CROSS THE PATH OF A MOVING DOOR.
- Test the door's safety features at least once a month. After adjusting the limit of travel, retest the door operator's safety features. Failure to adjust the operator properly may cause severe injury or death.
- For products having a manual release, if possible, use the manual release only when the door is closed.
- KEEP DOORS PROPERLY OPERATING AND BALANCED. See Door Manufacturer's Owner's Manual. An improperly
 operating or balanced door could cause severe injury or death. Have trained door systems technician make repairs to door
 hardware.
- Press the "OPEN" device or use emergency disconnect mechanism if a person is trapped by the sliding door.
- **SAVE THESE INSTRUCTIONS.** The owner or users must understand the safety and operation of door system. Insure that this installation manual be located close to the door system.

IMPORTANT INSTALLATION INSTRUCTIONS

- READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS
- Commercial door operators are never to be installed on a residential installation
- Install the operator only when all openings of the horizontal slide door are guarded or screened from the bottom of the door to a minimum of 4ft (1.22m) above the ground to prevent a 2-1/4" (57.2mm) diameter sphere from passing through the openings anywhere in the door.
- Install only on a properly operating and balanced door. A door that is operating improperly could cause severe injury. Have qualified service personnel make repairs to door hardware before installing the operator.
- Remove all pull ropes and remove, or make inoperative, all locks (unless mechanically and/or electrically interlocked to the power unit) that are connected to the door before installing the operator.
- Install the door operator at least 8 feet or more above the floor if the operator has exposed moving parts.
- Do not connect the operator to the source of power until instructed to do so.
- Locate the control station: (a) within sight of the door, (b) at a minimum height of 5 feet so that small children cannot reach it, and (c) away from all moving parts of the door.
- Install the Entrapment Warning Placard next to the control station in a prominent location.
- For products having a manual release, instruct the end user on the operation of the manual release.
- Install non-contact entrapment protection devices (photocells) and/or contact entrapment protection devices (reversing edges). Note: photocells should be installed at no more than 6" from the floor. Edges should be installed where the risk of entrapment exists, such as at the leading edge and/or trailing edge of the sliding door.

INSTALLATION INSTRUCTIONS

↑ WARNING

DO NOT INSTALL THIS OPERATOR BEFORE READING THIS MANUAL CAREFULLY.

Note: Installation of operator must be done by a qualified installer. Door must be properly installed and working smoothly. Remove all door locks prior to installation.

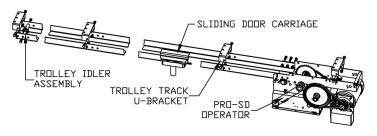
1. Install control station away from all moving door parts, within sight of door and a minimum of 5 ft (1.5 m) from the ground.

2. Install entrapment warning sign next to control station.

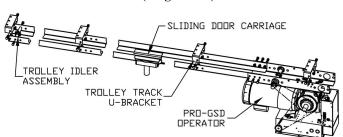
PREPARATION:

- 1. Lay out operator and tracks on ground in front of door with door operator motor facing away from door (PRO-SD) or towards door (PRO-GSD).
- 2. Install track U-brackets evenly to track assembly.
- 3. Slide sliding door carriage through end of tracks towards operator. For Bi-part option, also slide the bi-part carriage through the end of tracks.
- 4. Install front idler assembly to the second set of holes at the end of trolley tracks.
- 5. Bolt rail assembly to operator frame using four 3/8" x 3/4" bolts and 3/8" serrated hex nuts provided.

PRO-SD (Single door)

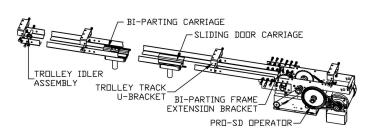


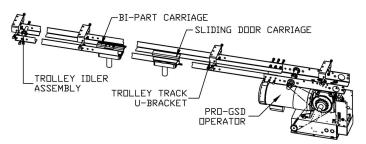
PRO-GSD (Single door)



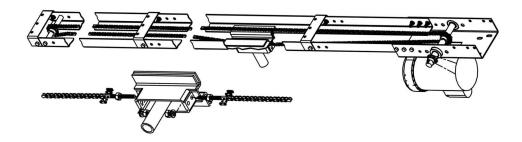
PRO-SD (bi-part)

PRO-GSD (bi-part)

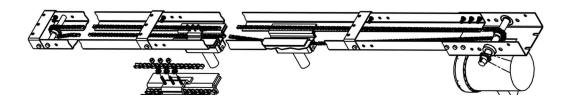




6. <u>Single part door:</u> Attach one end of drive chain to one of the 2 take-up-bolts on carriage using connecting link provided. Run chain under the u-brackets, around front idler, around drive sprocket and connect to the other take-up-bolt on carriage using connecting link provided. Adjust take-up-bolt so that chain sags approximately 3" (7.5 cm) at midpoint of tracks. Remove links from drive chain if necessary to make proper adjustment.

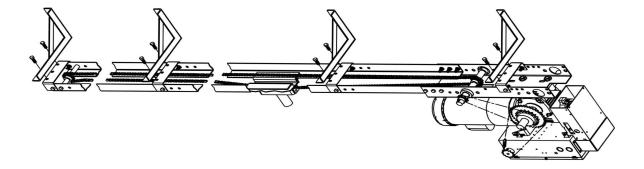


Bi-part part door: Position the 2 sliding door carriages so as to be approximately 8 inches to the left and right of centerline of bi-parting door system. Attach one end of drive chain to one of the 2 take-up-bolts on sliding door carriage using connecting link provided. Run chain through the bi-part carriage, under the u-brackets, around front idler, attach chain to bi-parting carriage using the three bolts nylon nuts located on bi-parting carriage (note: do not tighten nylon nuts yet), and round drive sprocket and connect to the other take-up-bolt on sliding door carriage using connecting link provided. Adjust take-up-bolt so that chain sags approximately 3" (7.5 cm) at midpoint of tracks. Remove links from drive chain if necessary to make proper adjustment.

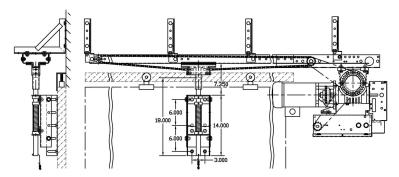


OPERATOR INSTALLATION:

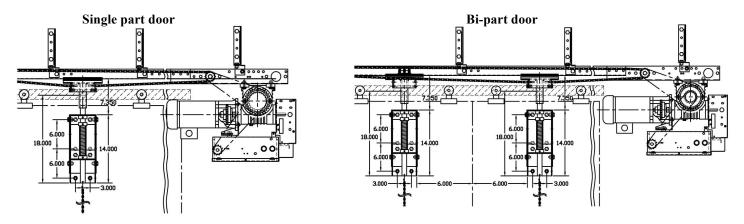
1. Install the 4 hanger brackets to the 4 U-brackets on rail assembly using 3/8" bolts and nuts supplied. Do not tighten the nuts.



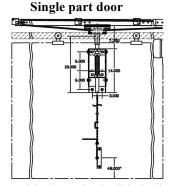
2. Raise operator and track assembly and secure (but not tighten) the 4 hanger brackets to the wall using appropriate hardware. Note that the hanger brackets are slotted to allow for depth adjustment of track assembly.



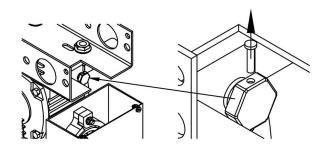
3. Using suitable hardware, install the sliding door disconnect bracket to door as shown below. For bi-part option: install 2 disconnect brackets. Adjust the disconnect bracket(s) as well as the operator and track assembly so as to allow for 1" diameter shaft to align with and engage tube of sliding door carriage. Tighten bolts. At this time make final adjustment of drive chain and tighten 3 nylon nuts on bi-parting carriage.



4. Install the floor level disconnect bracket directly below the disconnect bracket at approximately 4' above the floor. Cut and attach sash chain to ring of floor level disconnect. When properly adjusted, engagement of the floor level disconnect should pull 1" shaft of disconnect bracket downward so as to clear completely from tube in carriage.



- 5. At this time, check all bolts for tightness.
- 6. After installation is complete, remove red activation pin on reducer breather plug (For PRO-GSD).



Bi-part door

IMPORTANT

ELECTRICAL CONNECTIONS

THERE ARE 3 POSSIBLE ELECTRICAL CONTROL CONFIGURATIONS FOR THIS OPERATOR:

- *A)* Standard relay logic controls (not UL325 (2010) compliant, not available in US). Refer to Section A for electrical connections. Refer to electrical drawings inside your operator control box or generic drawings MS100-WW or MS300-WW in the electrical drawings section at the end of this manual.
- *B) Relay logic controls with Interface Module (UL325 (2010) compliant.* Refer to Section B for electrical connections. Refer to electrical drawings inside your operator control box or generic drawings MS100-IM-WW or MS300-IM-WW in the electrical drawings section at the end of this manual.
- C) Full Feature logic board Smart 10.0 (UL325 (2010) compliant). Refer to Section C for electrical Connections and logic board instructions. Refer to electrical drawings inside your operator control box or generic drawings MSL100-110V-WW, MSL100-220V-WW, MSLC100-WW, MSL300-WW or MSLC300-WW in the electrical drawings section at the end of this manual.

IMPORTANT

- EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR MUST HAVE IT'S OWN DEDICATED POWER SUPPLY
- MICANAN HIGHLY RECOMMENDS THAT EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR HAVE AN EXTERNAL CIRCUIT BREAKER OR FUSED DISCONNECT

↑ WARNING

COMPARE AVAILABLE POWER SUPPLY VOLTAGE TO OPERATOR NAMEPLATE PRIOR TO ELECTRICAL CONNECTION. FAILURE TO CONNECT APPROPRIATE POWER SUPPLY VOLTAGE MAY CAUSE SERIOUS DAMAGE TO OPERATOR.

Refer to electrical diagrams inside control box cover or at the end of this manual prior to connection of power supply or control station.

AWARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

ALL ELECTRICAL CONNECTIONS SHOULD BE MADE BY A QUALIFIED SERVICE PERSON

DO NOT ATTEMPT TO MAKE ELECTRICAL CONNECTIONS TO OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED AT FUSE BOX

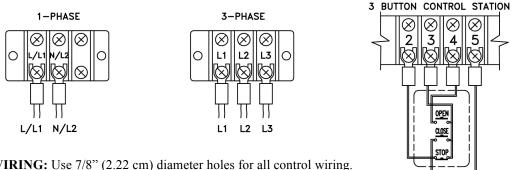
OPERATOR MUST BE CONNECTED IN ACCORDANCE TO LOCAL ELECTRICAL CODES AND GROUNDED TO GREEN GROUND LUG LOCATED INSIDE CONTROL BOX

SECTION A: PRO-SD, PRO-GSD Standard relay logic controls (not UL325 (2010) compliant, not available in US)

CONNECTION OF POWER SUPPLY AND CONTROL STATION

POWER WIRING: Use 1-1/8" (2.85 cm) diameter holes for all power wiring.

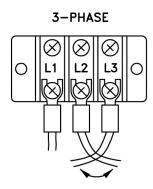
- Single phase: Connect single phase power supply to terminals L/L1 (line) and N/L2 on three-pole power terminal strip.
- 2. <u>Three-phase</u>: Connect three phase power supply to terminals L1, L2 and L3 on three-pole power terminal strip.



CONTROL WIRING: Use 7/8" (2.22 cm) diameter holes for all control wiring. Note: Do not run control wires and power wires in same conduit.

- Install control station within clear sight of door but away from all moving parts of door or hardware. Install Entrapment warning sign next to control station. Connect 3-button (open/close/stop) push button station to terminals 2, 3, 4 and 5. Refer to electrical diagram for connection of two 3-button stations.

NOTE: After electrical connections are made, manually move door to mid-position and, using the control station press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction verify wiring control station. For 3-phase operators, if door still moves in wrong direction reverse any two of the three incoming power supply leads to correct rotation.



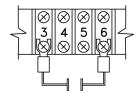
LIMIT SWITCH ADJUSTMENT

- Adjust Limit switches as explained in the "Limit switch adjustment section" further in this manual.

CONNECTION OF A REVERSING EDGE DEVICE AND CONTROL ACCESSORIES

1. **Reversing Edge device** (must be normally open contact):

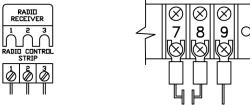
Note: If the door is controlled by any device or wired in such a manner that the door is not controlled by constant pressure on close then an appropriate reversing edge must be installed.



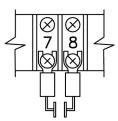
2. **External interlock:** Remove jumper between terminals 1 and 2 and wire a N.C. interlock contact between these two terminals.



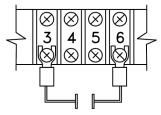
3. **Radio control receiver**: Wire standard radio receiver to separate radio strip on side of control box or to terminals 7, 8 and 9 on control terminal strip inside control box.



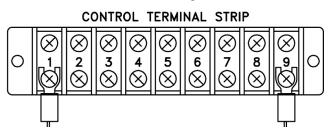
4. Single button open/close device: Wire to terminals 7 and 8 on control terminal strip.



5. **Loop detectors, standard photocells (with a N.O. contact) and other reversing devices:** Wire to terminals 3 and 6 on control terminal strip.



6. **24 Volt power**: Wire to terminals 1 and 9 on control terminal strip



SECTION B: PRO-SD(M), PRO-GSD(M) Relay logic controls with Interface Module (UL325 (2010) compliant)

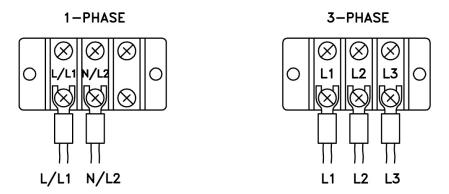
Operator electrical connections and start-up instructions

NOTE: THIS OPERATOR COMES WITH AN INTERFACE MODULE INTEGRATED INTO THE CONTROL CIRCUIT. THE PURPOSE OF THE INTERFACE MODULE IS TO ALLOW FOR FAILSAFE MONITORING OF A MICANAN COMPATIBLE SAFETY DEVICE AS PER UL 325 (2010) REQUIREMENTS.

Important: Follow these steps carefully and in the order shown

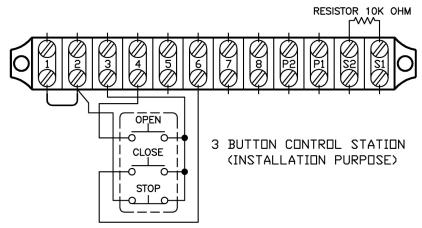
1) Connect Power supply:

Single phase: Connect single phase power supply to terminals L/L1 and N/L2 on the 3-pole power terminals strip. 3-phase: Connect 3-phase power supply to terminals L1, L2 and L3 on the 3-pole power terminal strip.



2) Connect Push-button station for installation purposes (single phase or 3-phase):

Connect open/close/stop push button station to terminals T2 (stop), T3 (common), T4 (open) and T6 (temporary CP on close).

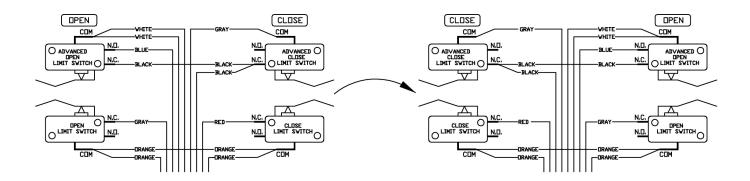


3) Verify motor direction:

After the electrical power connections are made and push button station is connected, manually move the door to mid-position. Press Close button for several seconds and then press stop button. If door did not move in correct direction (or if limit cams not moving in correct direction towards the close limit switch) see below:

<u>Single phase operators</u>: The operators leave the factory with correct motor and limit shaft direction according to standard door installations. However, for special fire door, thru- wall mounting or other special door applications, the motor direction and limit switch direction may need to be reversed. To reverse the motor rotation, interchange black and white wires going to motor on the reversing contactor.

<u>3-phase operators</u>: If door moves in wrong direction, turn off incoming power and reverse any two of the three incoming power supply leads to correct rotation. Press the open button and then activate the open limit to ensure door stops. If door does not stop, interchange grey and red wires on open and close limits. Interchange white and grey wires on advanced open and advanced close limits. Remove blue wire from advanced open limit and place it on N.O pin of advanced close limit.



4) Adjust limit switch cams:

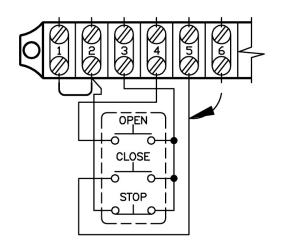
Using the open/close/stop push button station move door to fully closed and fully open positions and set limit cams to correct position. (See Limit adjustment section D further in this manual for complete detail on the end of travel limit adjustments).

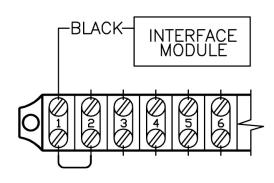
5) Activate Interface module:

After adjusting the open and close limits and verifying the motor rotation, open the door to the full-open position using the open push button (Figure below on left).

At this point the close pushbutton wire must now be moved from terminal T6 to T5. Now connect the black wire (with blue label) to terminal T1 as shown in figure below on right.

Note: Ensure the door is in the full open position before connecting the black wire. If door is not in full open position and monitored photo-eyes or safety edge are not connected and operational then door will immediately move in the open direction.





6) Connect safety devices

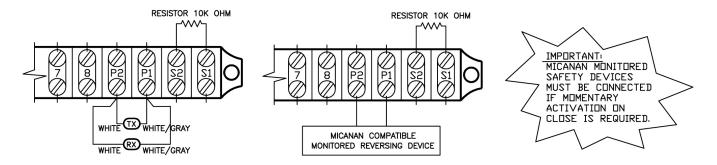
<u>Failsafe feature</u>: A monitored failsafe safety feature is built into the operator. The operator has provisions to connect one primary monitored safety device as well as one or more non-monitored safety device(s).

Primary monitored safety device:

MICANAN monitored failsafe photo beams or MICANAN compatible monitored failsafe devices must be connected to terminals P1 and P2 if momentary close on pushbutton is required (B2 mode). If not connected, door can only be closed by constant pressure on close pushbutton. If constant pressure on close pushbutton is removed before door reaches full closed position, then door reverses to full open.

Note: Only one monitored failsafe safety device can be connected across terminals P1 and P2.

Note: See section E for complete installation instructions for the Micanan N-1 or N-4 photocells or the FRABA photocells.



Secondary non-monitored safety device(s):

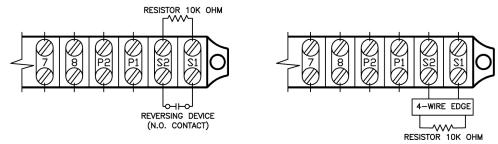
A standard 2-wire safety edge, non-monitored reflective or thru-beam photo eye or any other non-monitored reversing devices with a N.O dry contact can be connected to terminals S1 and S2.

Note: More than one secondary non-monitored safety device can be connected to terminals S1 and S2.

Important: Do not remove resistor that is factory installed across terminals S1 and S2 unless installing a 4-wire electric edge.

4-wire electric edge Connection

A standard 4-wire electric edge can be connected across S1 and S2 terminals as a secondary safety device. Remove the factory installed resistor across terminals S1 and S2 and install resistor across the black and white pair of wires from the electric edge and connect the remaining black and white wire to the S1 and S2 terminals.



7) Select Mode of Operation:

C2 mode of operation (momentary on open, constant pressure on close):

The operator is wired at the factory for momentary on open and constant pressure on close. For commercial operators, white wire is connected to terminal T6.

B2 mode of operation (momentary on open, momentary on close):

If momentary on close is required: For commercial operators, remove the white wire from terminal T6 and place it on terminal T3.

The operator functions in B2 mode only when the primary monitored safety device is connected and functioning properly. If it is not connected, operator will go into fault mode and door can only be closed by constant pressure on close and if constant pressure on close is removed before door reaches full close position, door reverses to full open.

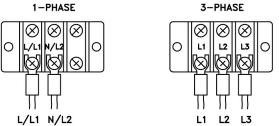
SECTION C: PRO-SD(E), PRO-GSD(E) Full feature logic board Smart 10.0 (UL325 (2010) compliant)

Note: The operator is shipped from the factory in the D1 mode setting (constant pressure open and close). The operator should remain in this mode until all connections and limit switch adjustments are completed.

POWER WIRING INSTRUCTIONS:

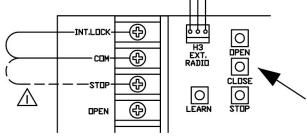
Connect primary power supply directly to the separate power terminal strip supplied using any of the 1-1/8" (2.85 cm) diameter holes provided on control box. Do not connect power supply directly to the circuit board.

- Single phase: Connect single-phase power supply to terminals L/L1 and N/L2 on three-pole power terminal strip (110V or 220V 1-phase).
- 2. Three-phase: Connect three-phase power supply to terminals L1, L2 and L3 on three-pole power terminal strip (208V, 230V, 380V, 460V or 575V).



ON BOARD O/C/S PBS INSTRUCTIONS:

On-board Open, Close and Stop buttons are provided directly on the board for installation and troubleshooting purposes. In order to operate unit by on-board Open, Close, Stop buttons, the factory installed jumper (#1) between the COM and STOP terminals on the terminal strip must remain connected.



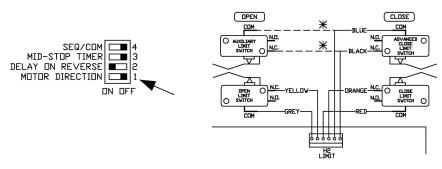
MOTOR DIRECTION VERIFICATION:

Make sure the mode of operation is selected to D1.

After electrical power connections are made, manually move door to mid-position. Using the on-board buttons press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction (or if limit cams not moving in correct direction towards the open limit switch) see below:

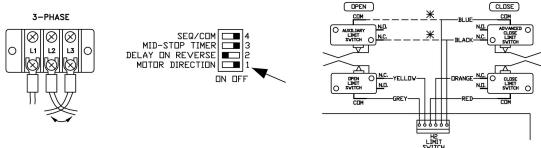
For single-phase operators: The operators leave the factory with correct motor and limit shaft direction according to standard door installations. However, for special fire door, through wall mounting or other special door applications, the motor direction and limit switch direction may need to be reversed. A dipswitch (Dip #1) is provided to reverse direction of motor and limit switch direction. If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. Disconnect the 2 wires from the advanced closed limit switch and re-connect to the auxiliary limit switch provided.

Note: Ensure that when the on-board open button is depressed and the door moves in the correct open direction that activation of the open limit switch illuminates the ''OPEN LIMIT" L.E.D and stops the door.



For 3-phase operators: If door moves in wrong direction, turn off incoming power and reverse any two of the three incoming power supply leads to correct rotation. Press the on board open button again. If door is going in the correct open direction, activate the open limit switch to ensure door stops. If door does not stop, turn off incoming power and interchange any two incoming power lines once again and slide dipswitch #1 to reverse motor direction. If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. To do this, disconnect the 2 wires from the advanced limit switch and re-connect to the auxiliary limit switch provided.

Note: Ensure that when the on-board open button is depressed and the door moves in the correct open direction that activation of the open limit switch illuminates the "OPEN LIMIT" L.E.D and stops the door.



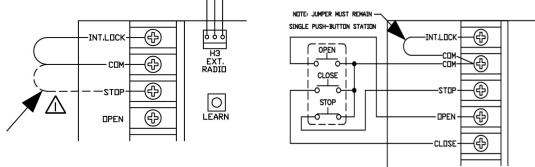
LIMIT SWITCH ADJUSTMENTS:

Once the motor rotation and limit cam direction have been verified, adjust the limit cam settings. Please note that when each limit switch is activated the corresponding LED will light up. Refer to operator installation manual for complete limit switch adjustment instructions.

CONNECTION OF EXTERNAL O/C/S PBS:

Connect O/C/S PBS as shown in diagram.

Note: Jumper #1 must be removed after the external O/C/S PBS has been installed.

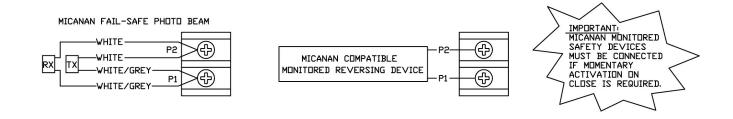


FAILSAFE FEATURE

A safety device failsafe feature is built into the logic board. The logic board has provisions to connect one primary monitored safety device as well as 1 or more secondary non-monitored safety device(s).

Primary monitored safety device:

MICANAN monitored failsafe photo beams or MICANAN compatible monitored failsafe devices must be connected to terminals P1 and P2 as primary monitored safety device. Primary monitored safety device must be connected if momentary activation on close is required in B2, T and TS modes. If it is not connected in B2, T and Ts modes, door can only be closed by constant pressure on close and if constant pressure is removed before door reaches full close position, door reverses to full open. Note: Only one monitored failsafe device can be connected to terminals P1 and P2.



Secondary non-monitored safety device(s):

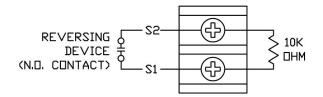
A standard 2-wire safety edge, non-monitored photo beams or any other non-monitored reversing devices with a N.O contact can be connected to terminals S1 and S2 as secondary non-monitored safety device.

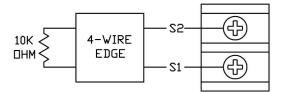
Note: More than one secondary non-monitored safety device can be connected to terminals S1 and S2.

Important: Do not remove the resistor that is factory installed across terminals S1 and S2 unless installing a 4-wire electric edge.

4-wire electric edge:

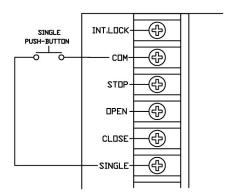
A standard 4-wire electric edge can be connected across S1 and S2 terminals as a secondary safety device. Remove the factory-installed resistor across terminals S1 and S2 when using a 4-wire electric edge





CONNECTION OF EXTERNAL SINGLE-BUTTON DEVICE

Connect an external single-button as shown in diagram. Please refer to ''Modes of operation'' for the functionality of single-button.



MODES OF OPERATION

All operators leave the factory in the D1 mode setting; please read all modes of Operation and determine which operational mode is desired

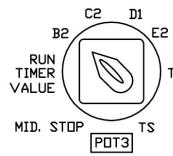
B2: (Momentary on open and close)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door (OPEN OVERRIDE). Momentary contact from mid-stop opens the door to full open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close button: Momentary on close.
- Stop button: Momentary activation stops the door.
- Single button device and single channel transmitter, 3-channel (1,2,3) transmitter:

SEQ FUNCTION: Open/Stop/Close/Reverse.

COMMERCIAL FUNCTION: Open/Close/Reverse.

- 3-button O/C/S radio transmitter: Same as open, close, stop buttons.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to close: N/A

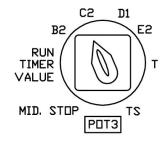


C2 (Momentary open, constant pressure close)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door (OPEN OVERRIDE). Momentary contact from mid-stop opens the door to full open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close button: Constant pressure on close. Door will stop when button is released
- Stop button: Momentary activation stops the door.
- Single button device:

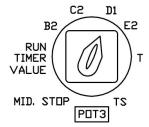
SEQUENTIAL FUNCTION: Open/Stop/Constant pressure on close/stop. COMMERCIAL FUNCTION: Open/Constant pressure on close/stop.

- Single channel transmitter, 3-channel (1,2,3) transmitter and 3-button O/C/S radio transmitter: Momentary activation opens the door. Momentary contact of OPEN button on 3-button (O/C/S) radio transmitter from mid-stop opens the door to full open position. Cannot close the door.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to close: N/A



D1: (Constant pressure on open and close)

- Open Button: Constant pressure opens the door. Door stops when constant pressure is released. Constant pressure from mid-stop opens the door to full open position.
- Close button: Constant pressure on close. Door will stop when button is released
- Single button device, single channel transmitter, 3-channel (1,2,3) transmitter and 3-button (O/C/S) radio transmitter: N/A
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to close: N/A

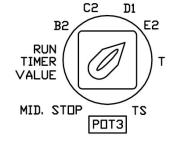


E2: (Momentary on open, constant pressure on close with roll-back feature)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Constant activation when door is opening, bypass mid-stop if enabled.
- Close button: Constant pressure on close. Door reverses to full open when button is released.
- Single button:

SEQUENTIAL FUNCTION: Open/Stop/Constant pressure on close/Stop. COMMERCIAL FUNCTION: Open/Constant pressure on close/Reverse.

- Single channel device, 3-channel (1,2,3) transmitter and 3-button (O/C/S) radio transmitter: Momentary activation opens the door. Momentary contact of OPEN button on 3-button (open/close/stop) radio transmitter from mid-stop opens the door to full open position. Cannot close the door.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to close: N/A



T: (Momentary on open and close, timer to close, SAFETY ACTIVATION & STOP BUTTON DISABLE TIMER)

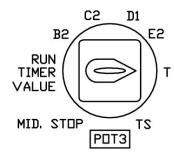
- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Momentary contact at full-open refreshes the timer if enabled at full open. Momentary contact at full open position re-activates the timer if timer is disabled previously by stop button or safety device. Constant activation when door is opening, bypass mid-stop if enabled.
- Close button: Momentary on close.
- Stop button: If door is opening or closing, momentary activation stops the door.

Momentary activation while timer is counting at mid-stop or full open de-activates the timer.

• Single button device, single channel and 3-channel (1,2,3) radio transmitter:

SEQUENTIAL FUNCTION : Open/Stop/Close/Reverse...

- COMMERCIAL FUNCTION: Open/Reverse/Refresh timer. 3-button (O/C/S) transmitter: Same as open, close, stop buttons.
- Safety Devices: When door is closing, momentary activation reverses the door to full open AND DISABLES TIMER.



• Timer to close: Closes the door from mid-stop or full open. Momentary activation of stop button will de-activate the timer. When door is closing, momentary activation of safety devices will reverse the door to mid-stop (if enabled) or full open and deactivates the timer. Timer resumes its normal operation upon momentary activation of open push button or once the close cycle is completed. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is ON, timer is enabled only from mid-stop and disabled from full open. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is OFF, timer is enabled from full open and mid-stop.

TS: (Momentary on open and close, timer to close secure, STOP BUTTON DISABLES TIMER)

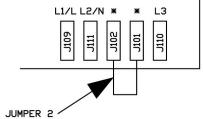
- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact from mid-stop opens the door to full open position. Momentary contact at full-open refreshes the timer if enabled at full open. Momentary contact at full open position re-activates the timer if timer has been disabled previously by stop button. Constant activation when door is opening, bypass mid-stop if enabled.
- Close button: Momentary on close.
- Stop button: If door is opening or closing, momentary activation stops the door. Momentary activation while timer is counting at mid-stop or full open de-activates the timer.
- Single button device, single channel transmitter and 3-channel (1,2,3) radio transmitter:

SEQUENTIAL FUNCTION: Open/Stop/Close/Reverse. COMMERCIAL FUNCTION: Open/Reverse/Refresh timer.



- Safety Devices: When door is closing, momentary activation reverses the door. Momentary activation refreshes the timer to close.
- Timer to close: Closes the door from mid-stop or full open. Momentary activation of stop button will de-activate the timer. Timer resumes its normal operation upon momentary activation of open push button or once the close cycle is completed. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is ON, timer is enabled only from mid-stop and disabled from full open. If mid-stop is enabled and "Timer from mid-stop only" dip-switch is OFF, timer is enabled from full open and midstop.

Warning: When replacing the logic board in a single-phase operator, Make sure that Jumper 2 is installed properly before operating the door. Failure to do this will damage the logic board.



B2

RUN

MID. STOP

TIMER

VALUE

PROGRAMMING INSTRUCTIONS:

NOTE: ALL PROGRAM FUNCTIONS CAN BE INITIATED BY TURNING THE SELECTOR SWTICH TO THE DESIRED SETTING AT ANY POINT DURING OPERATION EXCEPT FOR THE MID STOP and RUN TIMER MODE.PROGRAMMING MUST START FROM THE FULL CLOSED POSITION.

RUN-TIMER SETUP

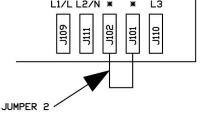
Run-timer is the maximum amount of time the motor will run upon receiving an open or close command. The factory default value for run-timer is 45 seconds. **Note:** *Limits must be set prior to setting run timer.*

Modify the run-timer from factory default:

- Close the door to full close position. 1.
- 2. Set the selector dial to "Run-timer" position. The "Delay On Close Timer" LED should blink.
- 3. Press open button. Wait until door reaches full open position. The run timer value is set to the time taken for the door to travel from full close position to full open position plus 5 seconds.
- 4 Set the selector dial to the desired mode of operation.

Modify the run-timer to factory default:

- Close the door to full close position. 1.
- 2. Set the selector dial to "Run-timer" position.
- 3. Press stop button. The run-timer is modified to the factory default value. Then set the selector dial to the desired mode of operation.



B2

RUN

MID. STOP

TIMER VALUE CS

D1

ZT

РПТ3

E2

D1

PDT3

E2

MID-STOP SETUP:

Mid-stop feature can be used to open the door to a preset point prior to full open position.

Note: *Limits must be set prior to setting mid-stop position.*

To Activate mid-stop:

- 1. Close the door to full close position.
- 2. Set the selector dial to "Mid-stop" position. "Mid-stop" LED starts blinking.
- 3. Press open push button. Door opens. Once the door reaches the desired mid-stop position, stop the door by activating stop push button.
- 4. Set the selector dial to the desired mode of operation.

Note: When door opens to the programmed mid-stop position, "Mid-Stop" LED will illuminate.

To De-activate the mid-stop position:

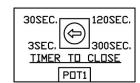
- 1. Close the door to full close position.
- 2. Set the selector dial to "Mid-stop" position.
- 3. Press the stop button, Mid-stop is de-activated.

Modify mid-stop position:

To modify the current mid-stop position, follow the same steps to activate mid-stop. The new mid-stop position will override the old mid-stop position.

TIMER TO CLOSE SETUP:

Timer to close is enabled only in TS and T modes of operation. To adjust the timer value turn POT1 clockwise to the desired value. The minimum value for timer to close is 3 seconds and the maximum value is 300 seconds.



D₁

B2

RUN TIMER

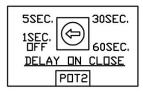
MID. STOF

VALUE

<u>DELAY ON CLOSE SETUP</u> (only for use with optional apartment board):

Delay on close timer can be used to delay the closing of the door in B2 and TS modes of operation. This timer is de-activated in C2, D1, E2 and T modes of operation. Delay on close timer is OFF when the "Delay on close" dial is set to OFF position. To adjust this timer, rotate the dial clockwise to the desired value. The minimum value for delay on close timer is 1 second and the maximum value is 60 seconds. It is recommended to use this feature in apartment applications where RED and GREEN traffic lights are used.

NOTE: In TS mode, the "Delay on close" timer starts only once the "Timer to close" has finished counting. Unless a delay on close is required this dial should be rotated to the OFF position If left in any other position but OFF, activation of close button will delay to POT2 amount of time.



ON-BOARD RECEIVER PROGRAMMING

This logic board has a built-in 372 MHz radio receiver and can only be used with MICANAN single button, 3-button (OPEN/CLOSE/STOP) and 3-channel radio transmitters.

INSTALLING THE ANTENNA

Direct Connection:

Attach the antenna when supplied with the operator to the F connector on the control box. For best reception, keep antenna wire straight and away from metal objects.

Indirect connection (Mounting the antenna at a remote location):

- 1. Connect coax extension cable (optional) to the F connector on the control box.
- 2. Route cable inside metal enclosure.
- 3. Route and secure cable away from moving parts.
- 4. Mount antenna holder (not provided) outside enclosure.
- 5. Attach antenna to extension wire.
- 6. Position antenna wire straight. For best reception, keep antenna away from metal.

ANTENNA

Note: Do not route coax cable near any moving parts of the operator. If necessary, secure coax wire away from any moving parts.

PROGRAMMING THE ON-BOARD RADIO RECEIVER

Warning: During programming, door operator will activate. Keep people and objects away from door.

- 1. Connect power to door operator.
- 2. Press and release the learn button once. The receiver's LED will turn on.
- 3. To program a single button transmitter, press the button on the transmitter. The receiver's LED will blink twice indicating a successful programming.
- 4. Press the button on the transmitter once more to confirm operation of the door operator.
- 5. To program a 3-channel (1,2,3) transmitter, press any of the 3 buttons on the transmitter. The receiver's LED will blink twice indicating a successful programming. Press the same button on the transmitter to confirm operation of the door operator. This button is now associated with that particular receiver. You can repeat the programming process for the other two buttons to control two other receivers.
- 6. To program a 3-button (O/C/S) transmitter, press OPEN button on the transmitter. The receiver's LED will blink twice indicating a successful programming. Press the OPEN button on the transmitter to confirm operation of the door operator. OPEN, CLOSE and STOP buttons on the transmitter can be used to open, close and stop the operator respectively.
- 7. Test range of transmitter. Repositioning antenna may provide greater range.
- 8. Repeat transmitter-programming steps for additional transmitters.

OPERATION:

- 1. Press and release the button on MICANAN transmitter.
- 2. Receiver LED will light momentarily and door will cycle.

TO ERASE ALL LEARNED TRANSMITTERS:

- 1. Press and hold down the LEARN button.
- 2. After 5 seconds, the LED will blink for 5 seconds.
- 3. Release the LEARN button during the time LED is blinking.
- 4. After you released the button, the LED will blink 5 times indicating all transmitters are erased from the receiver's memory.

Note: A maximum of 25 transmitters can be programmed for the same receiver. If more than 25 are required, consult factory.

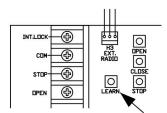
REPLACING REMOTE CONTROL BATTERIES:

The batteries (lithium, 3V) should produce power for up to 5 years. To replace the battery, open the transmitter by removing the screws on the back of the transmitter. Match the positive and negative terminals of the battery to the positive and negative terminals of the transmitter.

Note: The receiver and transmitter comply with part 15 of the FCC rules with RSS-210 of industry Canada. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Note: If an external radio-receiver (MICANAN or other) is used instead of the built-in radio receiver, it is highly recommended to disconnect the co-axial cable from the logic board.

Note: When using any external receiver, the Micanan on-board receiver should not be used.



DIPSWITCH SETUP

Dip-switch	ON	OFF	NOTE
SEQ/COM	Single button and	Single button and	
	radio in SEQ mode	radio in COM mode	
Mid-stop	Timer is enabled	Timer is enabled	T or TS mode must be
timer	from mid-stop only	from both mid-stop	selected to enable a timer for
		and full open	mid-stop
Delay on	Delay on reverse is	Delay on reverse is	Micanan recommends 1.5
reverse	1.5 seconds	0.5 seconds	sec delay on reverse for all
			applications
Motor	Reverse motor	Standard motor	See Note ** below
direction	direction	direction	

NOTE: If motor direction is reversed, the open and close limit switches are automatically reversed. However, the advanced close limit switch needs to be manually changed. To do this, disconnect the 2 wires from the advanced closed limit switch and re-connect to the auxiliary limit switch provided.

STATUS LED

LED	Status	Cause
Fault	ON	-Primary safety devices not connected to P1 & P2 or not functioning properly - Safety devices are activated - 10k Ohm resistor (between S1 & S2) removed or faulty
Fault	Blinking	- Interlock is activated Interlock jumper is not connected.
Run-out timer	ON	- Run-out timer has elapsed
Delay on close timer	Blinking	- Delay on close timer is counting Selector dial is set to Run-timer.
Timer to close	Blinking	Timer to close is counting.
Safety/Photo	ON	-Primary safety devices not connected to P1 & P2 or not functioning properly - Safety devices are activated - 10k Ohm resistor (between S1 & S2) removed or faulty
Mid. Stop	ON	Door is at Mid-stop position.
Close Limit	ON	Close limit switch is activated.
Open Limit	ON	Open limit switch is activated.
Stop PB	ON OFF	- Stop button connected and functioning - Stop push button is activated (or the stop circuit is open).
Close Relay	Blinking	- Door is closing Close relay is activated.
Open Relay	Blinking	- Door is opening Open relay is activated.
Power	ON	24 VAC power to logic board is ON.

	FAULT	
	RUN-DUT TIMER	
DELAY	ON CLOSE TIMER	
	TIMER TO CLOSE	
	SAFETY/PHOTO	
	MID. STOP	[]
	CLOSE LIMIT	[_]
	OPEN LIMIT	
	STOP P.B.	
	CLOSE RELAY	
	OPEN RELAY	[]
	POWER	

SECTION D: For all operator control types

LIMIT SWITCH ADJUSTMENT

Adjustment of door travel is done by moving the limit cams on the threaded shaft. The position of the 4 limit switches are factory adjusted and should not be altered. The limit switches are:

- "Open" limit switch: End of door travel in the fully open position
- "Closed" limit switch: End of door travel in the fully closed position
- "Advanced Open" or "Auxiliary advanced closed" limit switch:
 - A) For relay logic operators this advanced open limit switch is used for open/close devices or timer to close features.
 - B) For logic board this auxiliary closed limit switch is used for open/close devices used when motor direction is reverse of standard.
- "Advanced Closed" Limit switch: Used to prevent reversing device from reversing door when door is almost fully closed.

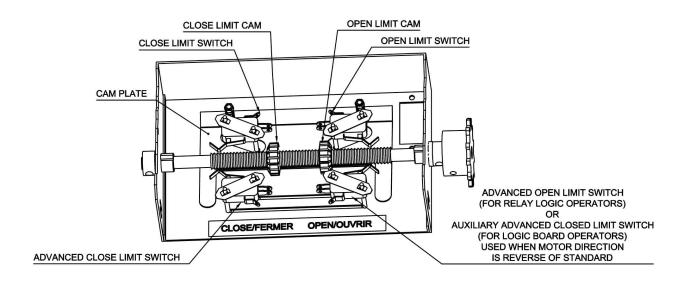
WARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO MAKE LIMIT SWITCH ADJUSTMENTS UNLESS POWER HAS BEEN ELECTRICALLY DISCONNECTED

To adjust door travel:

- 1. **Open cycle**: Depress cam plate and spin "Open" limit cam away from "Open" limit switch to increase door travel or spin "Open" limit cam towards the "Open" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 2. Adjust "Open" limit cam so that door stops at the desired fully open position.
- 3. **Close cycle**: Depress cam plate and spin "Close" limit cam away from "Close" limit switch to increase door travel or spin "Close" limit cam towards the "Close" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 4. Adjust "Close" limit cam so that door stops at the desired fully closed position.



<u>SECTION E:</u> For Operators with Interface Modules or Logic boards

INSTALLATION OF MICANAN N-1 OR N-4 PHOTOCELLS

Installation Safety Precautions

<u>WARNING</u>: MICANAN MK00649 NEMA-1, MK00650 NEMA-4 and FRABA MK00697 NEMA 4/4X infrared photo systems are for use only with MICANAN logic board operators or relay logic operators equipped with the Micanan failsafe interface module. Use of this device on other than recommended operators can lead to severe or fatal injury. Follow these instructions carefully.

IMPORTANT: For momentary activation on close, the MICANAN photobeams (or a Micanan 2-wire monitored edge), must be installed as part of the operator system. If a Micanan 2-wire monitored edge or the MICANAN infrared photobeam system is not installed (or not operating correctly), the operator will only operate in fault mode (constant pressure to close).

READ and **FOLLOW** all installation instructions.

- 1. Before installing the photo beam, read the door or gate operator's instruction manual fully, so you are aware of all of the unit's functions and features.
- 2. Wear protective gloves and eye protection when using tools.
- 3. Before installing photo beam, disconnect all power to door operator to prevent unintended operation and have the door full open or close.
- **4.** Do not reconnect power to the door or gate operator until instructed to do so.
- 5. Only install photobeams on a properly functioning door or gate operator.
- **6.** Installation and wiring must comply with local building and electrical codes. This device is not intended and must not be installed in an explosive environment.

WARNING: Keep fingers and other body parts away from all moving parts of the door and gate operator system while the system is being operated.

WARNING: To prevent unintended operation, disconnect power to the door or gate operator prior to installing the photobeam system.

MICANAN N-1 PHOTOCELL (MK00649)

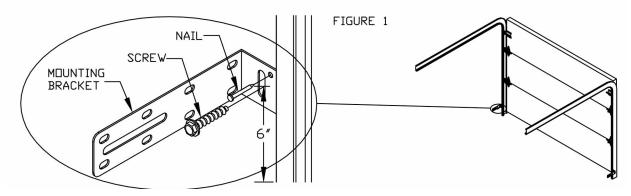
Note: The MK00649 photocell system has a maximum range of 24 ft. Sun visor protector optional.

Installation

Note: Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

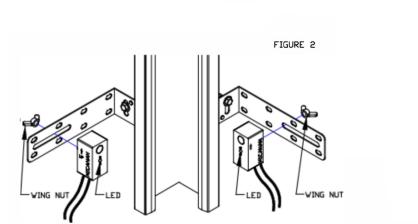
Wall installation:

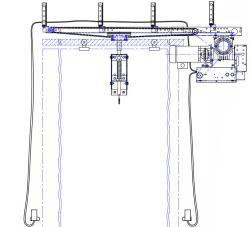
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Fig. 1.



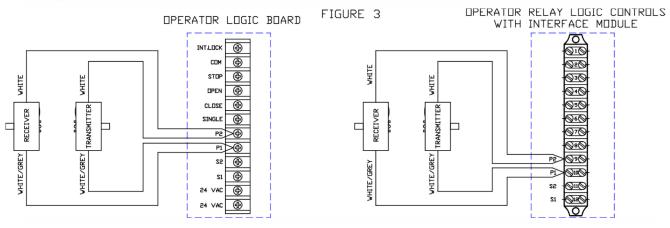
3- Using the wing nuts, attach the receiver and transmitter of the photo system to the mounting brackets (with arrow pointing up). Note that the receiver and transmitter can be installed on the left side or right side of the door.

4- Adjust the position of the transmitter and receiver on the slot of the brackets. Secure the receiver and transmitter to the mounting brackets as shown in figure 2.





- 5- Pair the two white wires and the two white/grey wires together from transmitter and receiver.
- 6- Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 3.



MICANAN N-4 PHOTOCELL (MK00650)

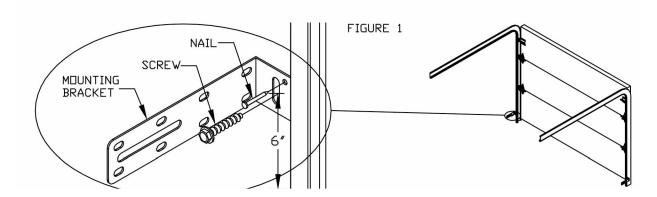
Note: The MK00650 photocell system has a maximum range of 24 ft. Sun visor protector optional.

Installation

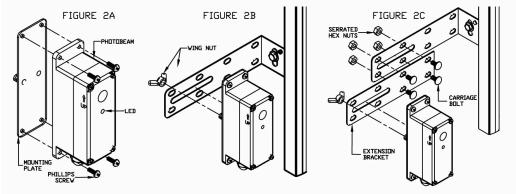
Note: Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

Wall installation:

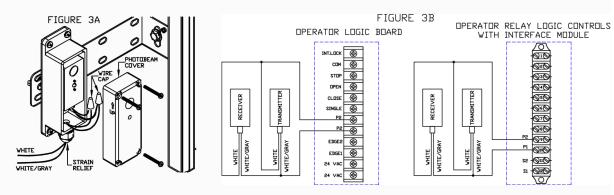
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Fig. 1.



- 3. Using the 8 phillips head screws, attach the receiver and the transmitter to the two mounting plates (Fig 2A).
- 4. Using the wing nuts, attach the receiver and the transmitter of the photo system to the mounting L-brackets (with arrow pointing up) as shown in Fig 2B. Note that the receiver and transmitter can be installed on the left or right side of the door. For applications requiring the photobeams to be further away from the wall, use the extension brackets provided as shown in Fig 2C



- 5. Adjust the position of the transmitter and receiver on the slot of the brackets and tightly secure the wing nuts
- 6. Loosen the 4 fastening screws and remove the cover from the photobeam transmitter and receiver housings and insert electrical wire through the strain relief (Fig 3A). Pair the two white/grey wires together from transmitter and receiver
- 7. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Fig 3B. Use minimum 18 gauge wires and secure the wires to wall or ceiling.



For Micanan Nema-1 and Nema-4 photobeams:

Aligning the photo beams:

- 1. Turn the power on to the operator. If the transmitter and receiver are installed properly, the lights on both the transmitter (red L.E.D.) and receiver (green L.E.D.) will be ON.
- 2. If the photo beams are not aligned properly, the receiver light (green) is OFF. Adjust the position of the transmitter and/or the receiver on the slot of the mounting bracket until the light on the receiver is ON and then secure to the bracket.

Photo system operation:

MICANAN photo beams must be connected for the door to close in momentary mode (unless a MICANAN monitored 2-wire edge is connected). When the photo system is properly installed and aligned, the infrared beam will detect any obstruction in the path of the beam. Upon detecting an obstruction, closing door will stop and reverse to full open. The MICANAN operator control circuit continuously monitors the correct operation of the photo system. If the photo beams are not connected or not functioning properly, the operator will go into fail-safe mode and closing door will reverse to full open. In fail-safe mode door can only be closed by constant pressure on close.

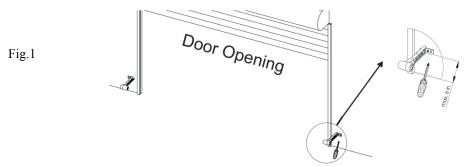
To test the photo system:

- 1. Open the door to full open position.
- 2. Close the door.
- 3. When door is closing, obstruct the beam. The door should stop and reverse.

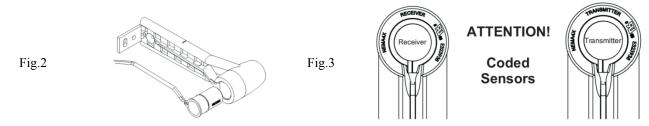
FRABA N-4/4X THRU-BEAM PHOTOCELL (MK00697)

Note: The MK00697 photocell system has a maximum range of 45 ft. Sun visor protector optional.

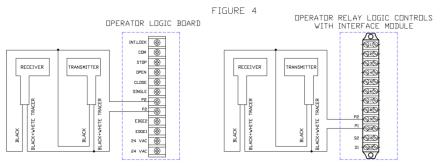
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws provided as shown in Fig. 1.



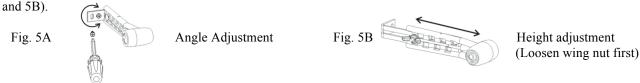
3. Plug sensors into flexible adapters as shown in Fig. 2. Please note that the 2 brackets are not identical. The receiver (Rx) must be installed into the receiver adapter and the transmitter (Tx) must be installed into the transmitter adapter (Fig. 3).



4. Pair the two black and the two black with white tracer wires together from transmitter and receiver. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Fig 4. Use minimum 18 gauge wires and secure the wires to wall or ceiling.



5. Turn the power on to the operator. Align transmitter and receiver by adjusting angle and height of the fixture (Fig. 5A and 5B)



- 6. Utilize LEDs on photocells for alignment and trouble shooting. Make sure to tighten screws and wing nuts after photocells are aligned.
 - Red LED (ON), Green LED (ON): Normal operation
 - Red LED (OFF), Green LED (OFF): No power. Verify wiring
 - Red LED (Blinking twice), Green LED (ON): Bad Alignment, or Obstructed Beam, or Rx defective
 - Red LED (Blinking twice), Green LED (OFF): Check power and wiring to Rx, or Rx defective
 - Red LED (Blinking three times), Green LED (ON): Rx receiving sunlight (or interference). Install visor or interchange position of transmitter and receiver to reduce sunlight affecting receiver.

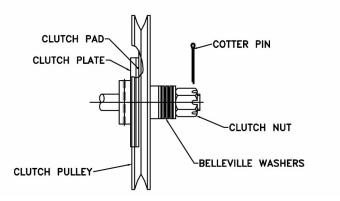
<u>To test the photo system:</u> Open the door to full open position. Close the door. When door is closing, obstruct the beam. The door should stop and reverse.

CLUTCH ADJUSTMENT

PRO-SD:

- 1. Remove cotter pin tapped to pulley.
- 2. Rotate clutch nut CCW (loosen) until there is insufficient tension to permit clutch to drive door.
- 3. Gradually tighten clutch nut until the tension on belleville washers is sufficient to permit clutch to drive door smoothly but will allow clutch to slip if door is obstructed. It should be possible to stop moving door by hand if clutch is properly adjusted.
- 4. Lock clutch nut in place by inserting cotter pin into one of the two adjustment holes provided.

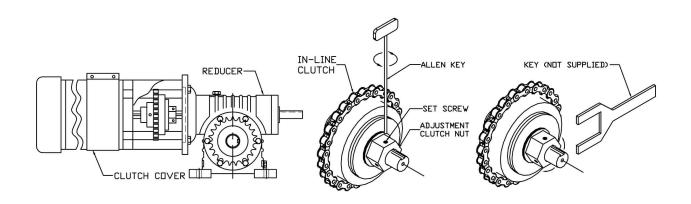
Caution: Do not over-tighten the clutch as this will cause damage to the washers and create adjustment problems.



PRO-GSD:

- 1. Loosen bolts on clutch cover and slide cover towards motor to access clutch.
- 2. Loosen the two set screws on clutch adjustment nut.
- 3. Rotate clutch nut counterclockwise (loosen) until there is insufficient tension to permit clutch to drive door.

 NOTE: When adjusting nut, make sure to secure input shaft to not allow shaft to rotate when tightening or loosening nut.
- 4. Gradually tighten clutch nut (adjust ½ turn at a time) until the tension is sufficient to permit clutch to drive door smoothly but will allow clutch to slip if door is obstructed. It should be possible to stop moving door by hand if clutch is properly adjusted.
- 5. Tighten the 2 set screws after each time the unit is tested for clutch adjustment. After adjustment is completed make sure set screws are locked in place. Re-install clutch cover.



BRAKE ADJUSTMENT

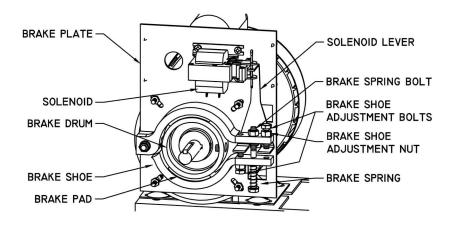
The brake adjustment is factory set and should only require minor adjustment after extensive use.

Verify brake adjustment by manually holding in solenoid plunger. When brake is properly adjusted, the brake shoe pads should make complete contact with brake drum with sufficient brake spring tension to stop and maintain door when solenoid is de-energized. When solenoid is energized, brake shoes should release from drum with sufficient clearance to avoid contact between shoes and drum.

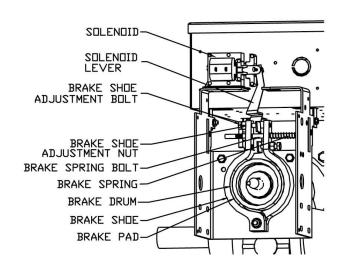
To adjust brake tension, tighten (to increase) or loosen (to decrease) nylon lock nut on brake spring bolt. Observe solenoid during electrical testing of brake. Brake spring tension must be adjusted so that solenoid should pull and release smoothly and quietly. Too much or too little tension on brake spring may cause solenoid to burn out.

To adjust individual brake shoes, loosen nut on brake shoe adjustment bolt and adjust bolt. When properly adjusted, there should be a small clearance between adjustment bolt and solenoid bracket when solenoid is de-energized. When solenoid is energized, brake shoes should move away from drum with sufficient clearance to avoid friction between brake shoe pad and drum. After adjustments are made be sure to tighten nuts on brake shoe adjustment bolts.

PRO-SD



PRO-GSD



EMERGENCY MANUAL OPERATION

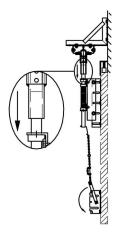
The operator is equipped with a quick release disconnect system to manually operate door in case of emergency. This feature should not be used to manually operate a malfunctioning door.

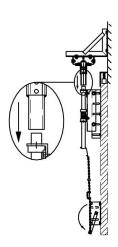
MWARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

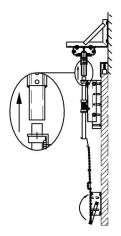
DO NOT ATTEMPT TO USE EMERGENCY DISCONNECT SYSTEM WHILE OPERATOR IS RUNNING.

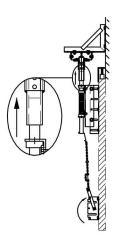
POWER TO THE OPERATOR SHOULD BE TURNED OFF PRIOR TO OPERATING DOOR MANUALLY.





- Pull disconnect lever downwards and lock in place by bending lever around bracket lip as shown. Manually slide door.
- 2. To return to electrical operation, slide door to re-align shaft of disconnect bracket with tube of carriage and release (raise) floor level disconnect lever to allow spring loaded shaft to engage the tube.





OPERATOR MAINTENANCE

↑ WARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO SERVICE THE OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED

- Inspect manual function of the door every 3-months. Make sure that door runs smoothly. If door does not manually open or close freely, have a qualified service person make repairs. Do not attempt to electrically operate a malfunctioning door.

- Every 3 months:

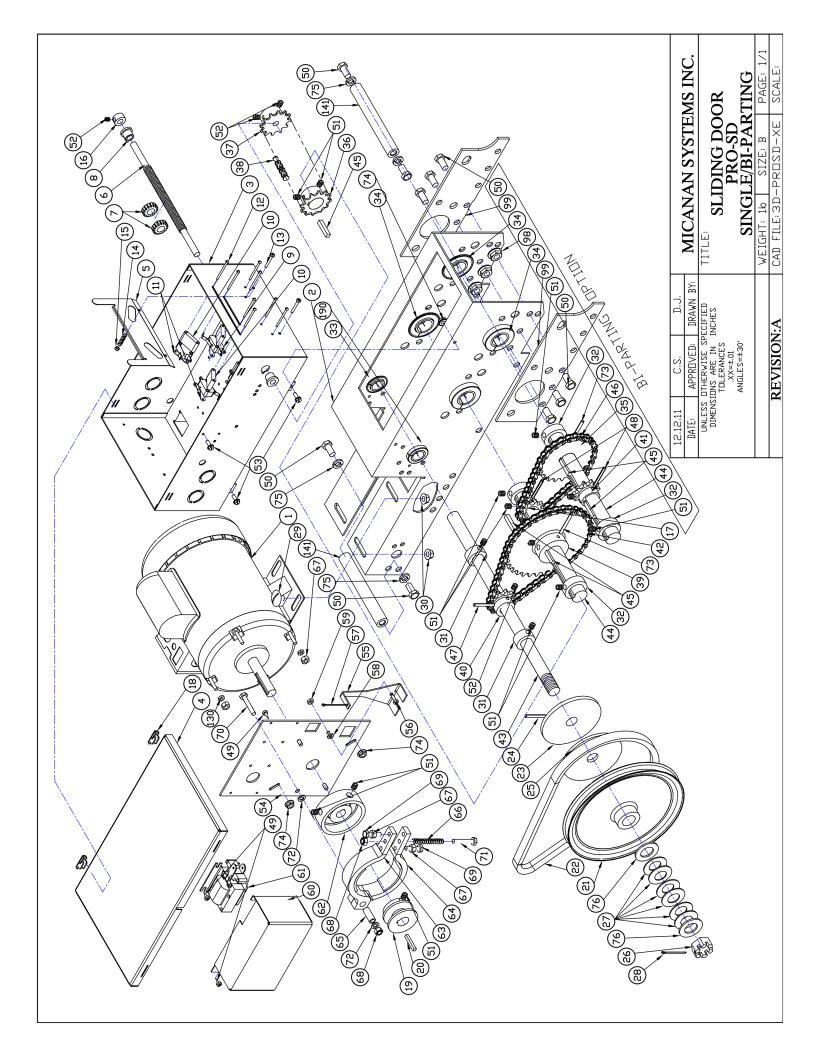
- 1. Verify that door area is kept clean. Remove any obstructions that would prevent proper door operation.
- Check for any excessive slack in chains. If chain adjustment is required verify and adjust limit switches, if necessary.
- 3. Verify and adjust clutch and brake (Do not lubricate).
- 4. Lubricate chains, bearings and limit shaft.
- 5. Verify that motor, solenoid and operator runs smoothly and quietly. Verify that carriage runs smoothly on tracks.

- Every 6 months:

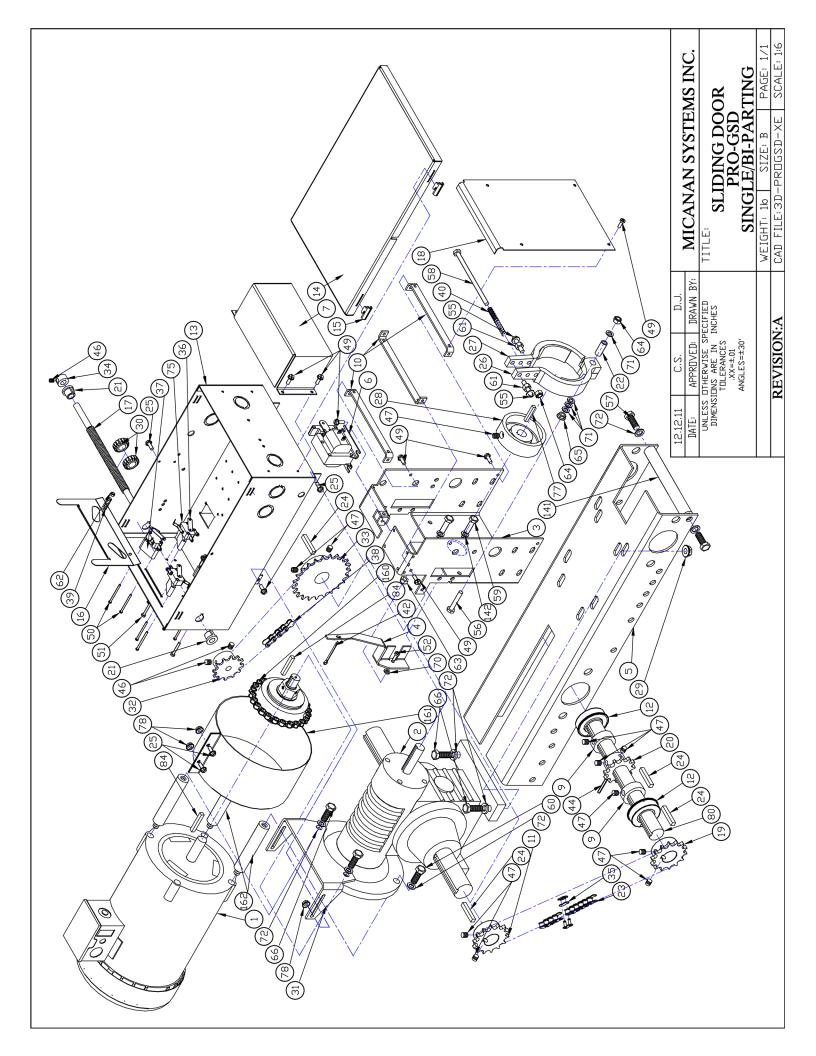
- 1. Verify tightness of all fasteners and set screws.
- 2. Verify that operator is properly secured.
- 3. Inspect manual disconnect.
- 4. Verify tension and condition of V-belt (PRO-SD)
- 5. Verify oil level of reducer (PRO-GSD)

- Every 12 months:

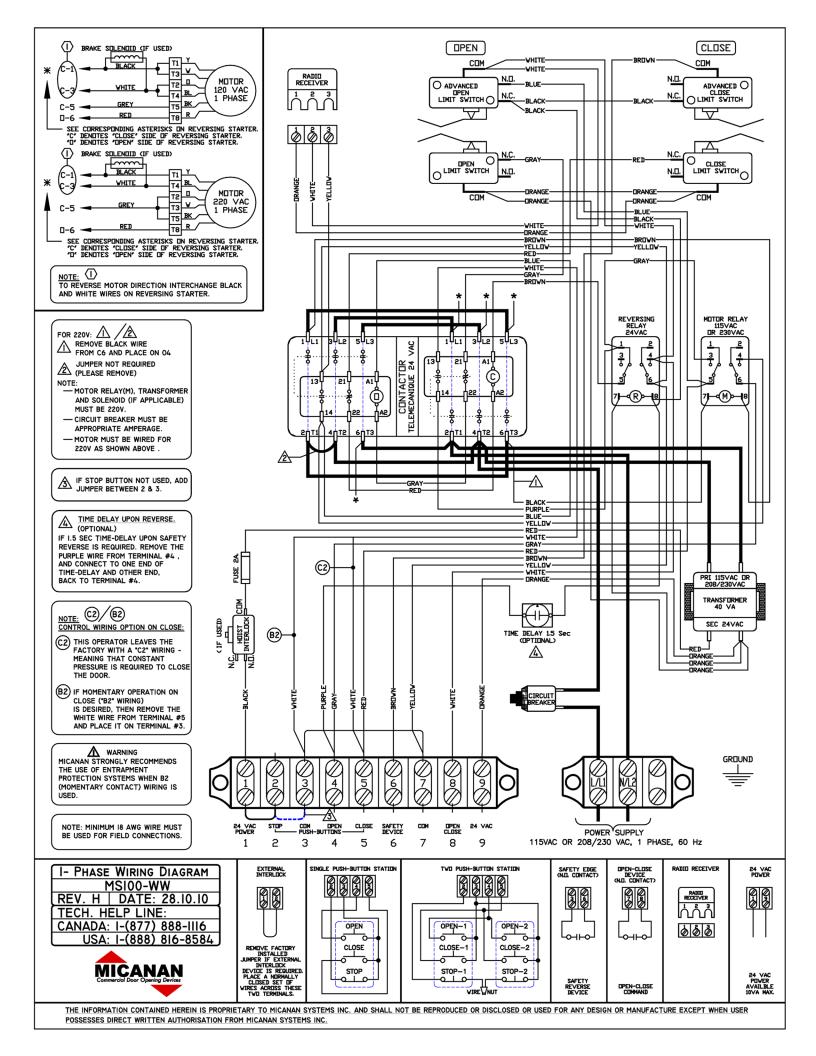
- 1. Perform a complete service check.
- 2. Verify that inside of control box is clean and that grounding wires, terminations and power terminations do not show signs of corrosion.
- 3. Verify tightness of all terminal strip screws and electrical connections.
- 4. Verify power supply, voltage of input terminals during operation.
- 5. Verify that current consumption of operator corresponds to nameplate information

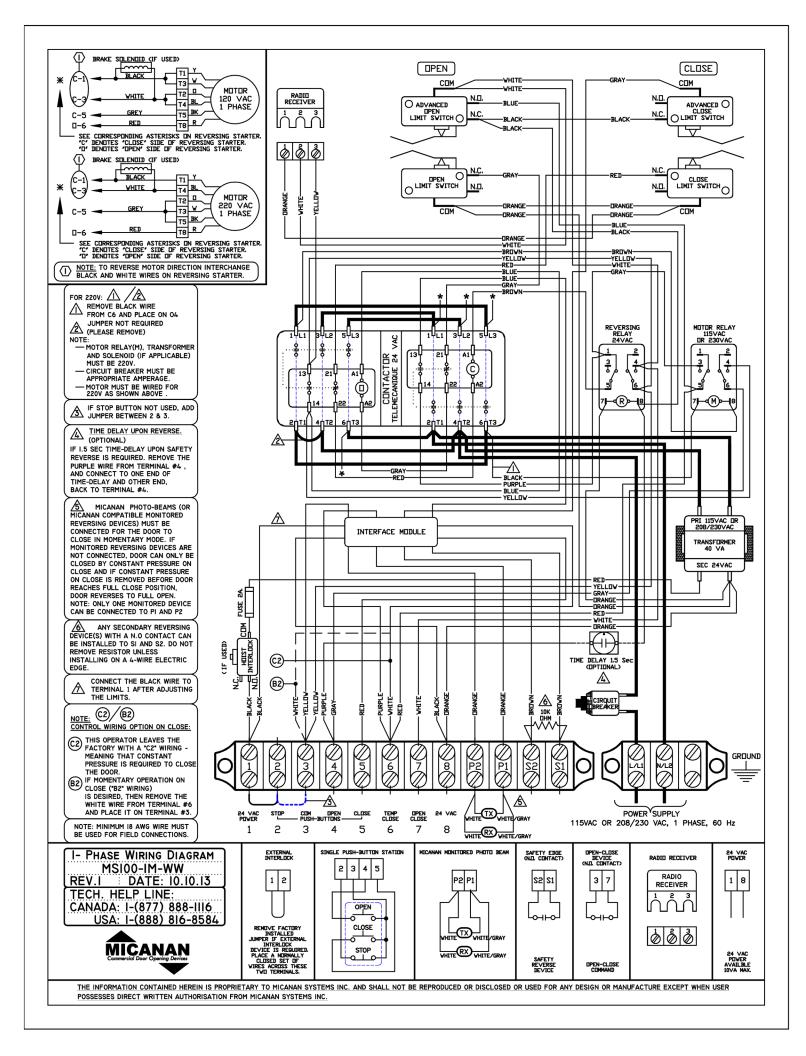


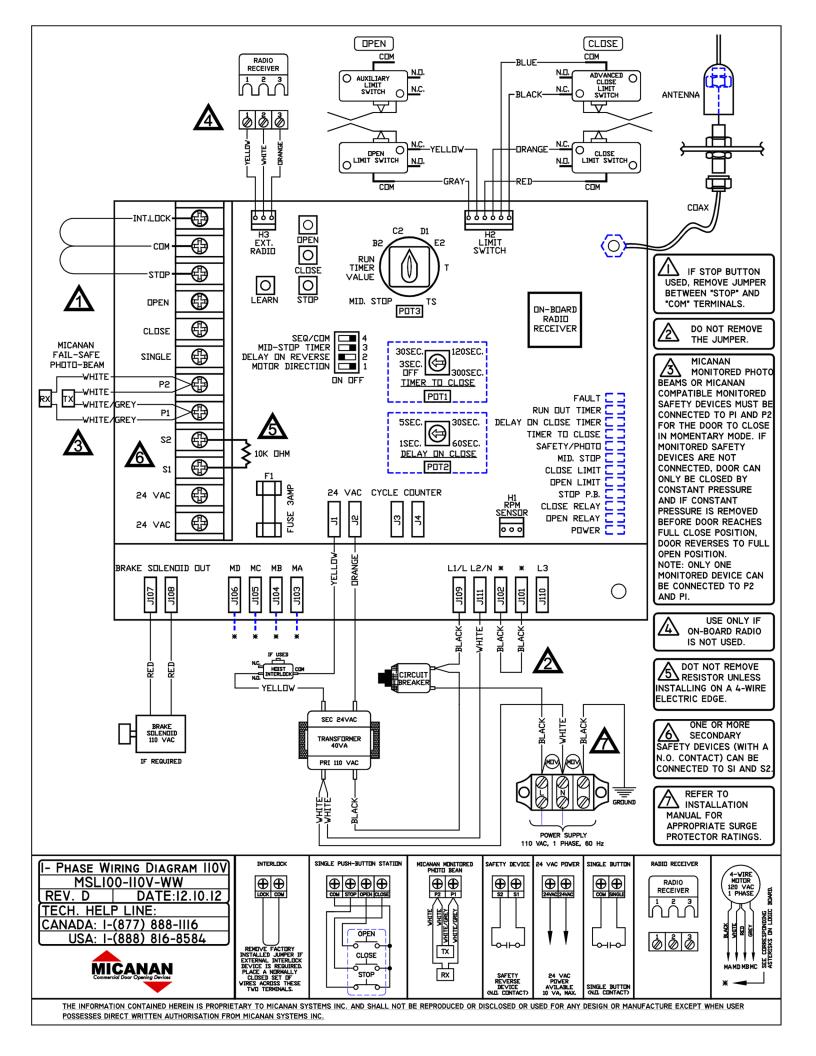
MM00003		
MM00003	QTY 1	QTY 1
MM00001	1	1
MM000024 5	1	1
MEDIODO	1	1
M000003	1	1
MH-00001	1	1
MO00004 9	2 2	2
MIGO0006 10 LIMIT SWITCH DOUBLE SPACER 34" LONG MG00003 11 2 R.H. PHILLIPS MACHINE SCREW 4-40 LINC x 1-1/2" MF00004 13 R.H. PHILLIPS MACHINE SCREW 6-20 LINC x 1" MG00007 15 HEX PHILLIPS MACHINE SCREW 6-20 LINC x 1" MG00007 15 HEX PHILLIPS MACHINE SCREW 6-20 LINC x 1" MG00007 17 BEROCKET 41813 X 1" MD00000 17 A SPROCKET 41813 X 1" MD00000 17 B DRIVE SPROCKET 41812 X 1" MD0001 19 MGTOR PULLEY 5.58 ID X 2" CD ME00018 20 KEYWAY 3/16 SC x 1-14" LONG ME00019 21 PULLEY 6" OD ov bushing 34" ID MG00000 22 V-PELT 6L-225 MG00000 23 CULTCH PAD 3-41 MG000007 24 SPRING PIN 14" x 2" LONG MG00007 24 SPRING PIN 14" x 2" LONG MG000012 25 SLOTTED HEX NUT 3/4-24UNF MG000014 26 SLOTTED HEX NUT 3/4-24UNF MG000012 29 CARRIAGE BOLT FIN-6-8UNF MG00012	4	4
MG00003 11 DOUBLE NUT FOR LIM-SW MF00004 12 R. H-PHILLIPS MACHINE SCREW 6-32 UNC x 1" MF00007 13 R. H. PHILLIPS MACHINE SCREW 6-32 UNC x 1" MG00007 15 HEX NYLON LOCK NUT 6-32UNC MG00007 15 HEX NYLON LOCK NUT 6-32UNC MG00007 17 A SPROCKET 4 IB13 X 1" MG00007 17 B DRIVE SEROCKET 4 IB13 X 1" MG00001 19 MGTOR PULLEY 8L 508 ID X 2" OD MG00001 19 MGTOR PULLEY 8L 508 ID X 2" OD MG00002 21 PULLEY 8L 50 Ow bushing 34" ID MG00002 21 PULLEY 8L 50 Ow bushing 34" ID MG000002 22 VEBLT 5L-325 MG000004 23 CLUTCH PAD 34 ID MG00005 25 CLUTCH PAD 34 ID MG00004 27 BELLEVILLE WASHER 13*IG IDX+3*I6X*I/8 MG00004 28 SCYTER PIN 18* 25" LONG MF00012 29 CARRIAGE BEARING 34" IDX-3*I6X*I/8 MG00012 30 RIBBED HEX NUT 31*I6*IBUNC MH00003 31 COLLAR 3*I	4	4
MF00004	4	4
MO00001	8	8
MG00007 15 HEX NYLON LOCK NUT 6-32UNC MH00000 16 COLAR 38 ID MD00007 17 A SPROCKET 41B13 X 1" MD00007 17 B DRIVE SPROCKET 41B12 X 1" MI000001 19 MOTOR PULLEY SI. 58 ID X 2" OD MI000001 19 MOTOR PULLEY SI. 58 ID X 2" OD MI000002 21 PULLEY 9" OD cw bushing 34" ID MI000004 22 VEBLET 51-325 MI000004 23 CLUTCH PLATE ALUMINIUM 34" ID MG000004 24 SERING PIN 14" x" 2" LONG MU00005 25 CLUTCH PAD 34 ID MG000004 26 SLOTTED HEX NUT 34-24UNF MG000004 27 BELLEVILLE WASHER 13/16 IDX1-3/18X1/8 MG00012 29 CARRIAGE BOLT 5/16-18UNC x 5/8" MG00012 29 CARRIAGE BOLT 5/16-18UNC x 5/8" MG00012 29 CARRIAGE BOLT 5/16-18UNC x 5/8" MH00007 32 COLLAR 34" ID MH000013 33 FLANSE BERRING 34" IDX1-3/8 CD MH000014 35 SPROCKET 41B12 X 1"	2	2
MH000006 16 COLLAR 39 ID MD00007 17 AB DRIVE SPROCKET 41B13 X 1" MD00007 17 B DRIVE SPROCKET 41B12 X 1" MM00010 19 MOTOR PULLEY SL 56 ID X 2" OD ME00011 29 MOTOR PULLEY SL 56 ID X 2" OD ME00018 20 KEYWAY 376 SQ. X 1-14" LONG MI00000 21 PULLEY S" OD CW bushing 34" ID MI00000 22 V-BELT 51-325 MI000000 23 CLUTCH PA AT LONG MG000007 24 SPRING PIN 14" X 2" LONG MG000014 26 SLOTTED HEX NUT 34-34 UP MG000014 26 SLOTTED HEX NUT 34-32 UNF MG000012 29 CARRIAGE BOLT 576-18 UNC X 58" MF00012 29 CARRIAGE BOLT 576-18 UNC X 58" MF00012 30 RIBBED HEX NUT 576-18 UNC MF00003 31 COLLAR 3" ID MH00009 34 FLANGE BEARING 34" ID X-38 OD MH00003 35 FROCKET 41B13 X 1" MD00004 36 SPROCKET 41B16 X 1" MD00005 <td>2</td> <td>2</td>	2	2
MD00007	2	2
MD00007	1 1	1
MINDO0014 18	1	 '
MI00001 19 MOTOR PULLEY St. 58 ID X 2" OD ME00018 20 KEYWAY 3/16 SQ. X 1-1/4" LONG MI00002 21 PULLEY 8" OD ofw bushing 3/4" ID MI00006 22 V-BELT 5L-325 MI00009 23 CLUTCH PLATE ALUMINIUM 3/4" ID MG00001 23 CLUTCH PAD 3/4 ID MG00014 26 SPRING PIN 1/4" X 2" LONG MG00004 27 BELLEVILLE WASHER 13/16 IDX-3/16X1/8 MG00002 28 COTTER PIN 1/8 x 2.5" LONG MF000012 29 CARRIAGE BOLT 5/16-18UNC X 5/8" MG000012 30 RIBBED HEX NUT 5/16-18UNC MH00007 31 COLLAR 3/4" ID MH00008 31 COLLAR 3/4" ID MH00009 34 FLANGE BEARING 3/4" IDX-3/8 DD MH00013 33 FLANGE BEARING 3/4" IDX-3/8 DD MD00014 35 SPROCKET 4/1812 X 1" MD00009 34 FLANGE BEARING 3/4" IDX-3/4" IDX-3/4" MD00000 36 SPROCKET 4/1812 X 1" MD000003 37 SPROCKET 4/1812 X 1"	2	2
MED0016 20	1 1	1
MIODO006 22 V-BELT 5L-325 MUO0007 24 SPRING PIN 1/4" x 2" LONG MUO0007 24 SPRING PIN 1/4" x 2" LONG MUO0007 25 CLUTCH PAD 3/4 ID MOO0007 26 SPRING PIN 1/4" x 2" LONG MUO0006 27 BELLEVILLE WASHER 13/16 IDx1-3/16X1/8 MOO0014 26 SLOTTED HEX NUT 3/4-24UNF MOO0009 27 BELLEVILLE WASHER 13/16 IDx1-3/16X1/8 MOO0002 28 COTTER PIN 1/8 x 2.5" LONG MF00012 29 CARRIAGE BOLT 5/16-18UNC x 5/8" MG00012 30 RIBBED HEX NUT 5/16-18UNC MOO0009 MOO0003 31 COLLAR 3/4" ID MH000013 31 COLLAR 3/4" ID MH00007 32 COLLAR 3/4" ID MH000013 33 FLANGE BEARING 1" IDX2"OD MH00013 33 FLANGE BEARING 1" IDX2"OD MH00013 35 SPROCKET 41832 x 1" MD00006 36 SPROCKET 41812 X 3/8" MD00005 37 SPROCKET 41812 X 3/8" MD00005 37 SPROCKET 41818 x 1" MD00005 37 SPROCKET 41818 x 1" MD00000 39 SPROCKET 41818 x 1" MD00000 41 DRIVE SPROCKET 41818 x 1" MD00000 42 #41 ROLLER CHAIN 49 PITCH CW CONNECTING LINK MD00003 39 SPROCKET 41818 x 1" MD00000 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00003 43 TROLLEY INEVERSHAPE TY'R 8/75' CW KW ME000017 45 KEYWAY 14" S x 1" STOLLEY INEVERSHAPE TY'R 8/75' CW KW ME000017 45 KEYWAY 14" S x 1" STOLLEY INEVERSHAPE TY'R 8/75' CW KW ME000016 47 SPRING PIN 3/16" x 1-1/4" Log MF000006 48 SPRING PIN 3/16" x 1-1/4" Log MF000006 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF000016 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF000016 50 H.H. BLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF000016 51 SET SCREW 1/4" - 20 MF00006 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MG00016 57 COTTER PIN 1/8 1/5 UNC X 3/4" LONG MG00006 57 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00011 50 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00016 57 COTTER PIN 1/8 1/5 UNC X 3/4" LONG MG00006 57 H.H. SLOTTED SELF ROUNDIN	1	1
MJ00004 23 CLUTCH PLATE ALUMINUM 34" ID	1	1
MQ00007 24 SPRING PIN 14" x 2" LONG	1	1
MG00014 26	1	1
MG00014 26 SLOTTED HEX NUT 34-24UNF MG00004 27 BELLEVILLE WASHER 13/16 IDX1-3/16X1/8 MG00002 28 COTTER PIN 1/8 x 2.5" LONG MF00012 29 CARRIAGE BOLT 5/16-18UNC x 5/8" MG00012 30 RIBBED HEX NUT 5/16-18UNC x 5/8" MH00008 31 COLLAR 3/4" ID MH00007 32 COLLAR 3/4" ID MH00013 33 FLANGE BEARING 3/4" IDX1-3/8 OD MH00013 34 FLANGE BEARING 3/4" IDX1-3/8 OD MD00004 36 SPROCKET 410B12 X 1" MD00005 37 SPROCKET 410B12 X 1" MD00006 38 SPROCKET 410B12 X 3/8" MD00007 41 DRIVE SPROCKET 41B13 x 1" MD00008 38 44/10 ROLLER CHAIN 45 PITCH DRIVE CW LINK ME00007 41 DRIVE SPROCKET 41B12 X 1" MD00009 42 44/1 ROLLER CHAIN 45 PITCH DRIVE CW LINK ME000017 45 REVWAY 1/4" SQ. x 1-1/4" Long ME000017 45 REVWAY 1/4" SQ. x 1-1/4" Long MG00016 47 SPRING PI	1	1
MG00004 27 BELLEVILLE WASHER 13/16 IDX1-3/16X1/8 MG00002 28 COTTER PIN 1/8 x 2.5" LONG MF00012 29 CARRIAGE BOLT 3/16-18UNC MH00008 31 COLLAR 3/4" ID MH00007 32 COLLAR 1/4" ID MH00007 32 COLLAR 1/4" ID MH00009 34 FLANGE BEARING 3/4" IDX1-3/8 OD MH00009 34 FLANGE BEARING 3/4" IDX2"OD MD00134 35 SPROCKET 41823 x 1" MD00005 37 SPROCKET 41823 x 1" MD00006 38 9ROCKET 41836 x 1" MD00007 41 DRIVE SPROCKET 41836 x 1" MD00008 38 4/10 ROLLER CHAIN 49 PITCH C/W CONNECTING LINK MD00009 40 SPROCKET 41836 x 1" MD00007 41 DRIVE SPROCKET 41810 x 3/4" MD00008 43 FROLEKET 41810 x 3/4" MD00009 42 41 ROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME00001 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME00017 45 KEYWAY 1/4" SQ, x 1-1	1	1
MC00002	1	1
MF00012 29 CARRIAGE BOLT 5/16-18UNC MG00012 30 RIBBED HEX NUT 5/16-18UNC MH00008 31 COLLAR 3/4" ID MH00007 32 COLLAR 1" ID MH00013 33 FLANGE BEARING 3/4" IDX1-3/8 OD MH00009 34 FLANGE BEARING 1" IDX2"OD MD00014 35 SPROCKET 41823 x 1" MD00005 37 SPROCKET 410812 X 3/8" MD00006 36 SPROCKET 41836 x 1" MD00007 37 SPROCKET 41812 X 3/8" MD00008 38 #410 ROLLER CHAIN 49 PITCH CW CONNECTING LINK MD00009 39 SPROCKET 41836 x 1" MD00001 40 SPROCKET 41810 x 3/4" MD00007 41 DRIVE SPROCKET 41B12 X 1" MD00009 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00001 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME000017 45 KEYWAY 1/4" SQ. x 1-1/4" Log ME00017 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W I OFFSET LINK + 1 CONN. LINK MG00016 47 <t< td=""><td>6</td><td>6</td></t<>	6	6
MG00012 30 RIBBED HEX NUT 5/16-18UNC MH00008 31 COLLAR 3/4" ID MH00013 33 FLANGE BEARING 3/4" IDx1-3/8 OD MH00013 33 FLANGE BEARING 3/4" IDx2"DD MH00014 35 SPROCKET 41B23 x 1" MD00004 36 SPROCKET 41B23 x 1" MD00005 37 SPROCKET 41B12 X 1" MD00008 38 #410 ROLLER CHAIN 49 PITCH CW CONNECTING LINK MD00009 40 SPROCKET 41B36 x 1" MD00007 41 DRIVE SPROCKET 41B12 X 1" MD00009 42 #41 ROLLER CHAIN 45 PITCH DRIVE CW LINK ME00003 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME00005 44 DRIVE SHAFT 1"x 5.75" cw kW ME00007 45 KEYWAY 14" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE CW 1 OFFSET LINK + 1 CONN. LINK MQ00016 47 SPRING PIN 3/16" X 1-1/4" LG MG00015 48 SPRING PIN 3/16" X 1-1/4" LG MG00016 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" <	1 1	1
MH00008 31 COLLAR 1" ID MH00007 32 COLLAR 1" ID MH00013 33 FLANGE BEARING 3/4" IDx1-3/8 OD MH00019 34 FLANGE BEARING 1" IDx2"OD MD00134 35 SPROCKET 41B23 x 1" MD00004 36 SPROCKET 41B22 X 1" MD00005 37 SPROCKET 41B12 X 3/8" MD00003 39 SPROCKET 41B36 x 1" MD00003 39 SPROCKET 41B10 x 3/4" MD00000 40 SPROCKET 41B10 x 3/4" MD00000 41 DRIVE SPROCKET 41B10 x 3/4" MD00000 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00003 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME00005 44 RAPYANY 1/4" SG x 1-1/4" LG ME00017 45 KEYWAY 1/4" SG x 1-1/4" Long ME00018 48 PRING PIN 3/16" x 1-1/2" Long MF00019 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00010 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MG00011 5	4	4
MH00007 32 COLLAR 1" ID MH00013 33 FLANGE BEARING 3/4" IDX1-3/8 OD MH00009 34 FLANGE BEARING 1" IDX2"OD MD00134 35 SPROCKET 41832 x 1" MD00005 37 SPROCKET 41812 X 1" MD00005 37 SPROCKET 41812 X 18" MD00008 38 #410 ROLLER CHAIN 49 PITCH C/W CONNECTING LINK MD00001 40 SPROCKET 41836 x 1" MD00006 40 SPROCKET 41810 x 3/4" MD00007 41 DRIVE SPROCKET 41812 X 1" MD00009 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00003 43 TROLLEY INPUT SHAFT 34"x 11-3/4" no kw 1" thread ME00017 45 KEYWAY 1/4" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MG00016 47 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM000005 51 SET SCREW 5/16"-	2	2
MH00013 33 FLANGE BEARING 3/4" IDx1-3/8 OD MH00009 34 FLANGE BEARING 1" IDx2"OD MD00134 35 SPROCKET 410812 X 1" MD00004 36 SPROCKET 410812 X 1" MD00005 37 SPROCKET 410812 X 38" MD00008 38 #410 ROLLER CHAIN 49 PITCH C/W CONNECTING LINK MD00003 39 SPROCKET 41836 X 1" MD00006 40 SPROCKET 41810 x 3/4" MD00007 41 DRIVE SPROCKET 41810 x 3/4" MD00009 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00003 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME000017 45 KEYWAY 1/4" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MG00016 47 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MG00008 51 SET SCREW 5/16" -18 MG00009 52 SET SCREW 1/4" -20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 1	4	4
MH00009 34	1	1
MD00004 36 SPROCKET 410B12 X 1"	2	4
MD00005 37 SPROCKET 410B12 X 3/8" MD00008 38 #410 ROLLER CHAIN 49 PITCH C/W CONNECTING LINK MD00003 39 SPROCKET 41B36 x 1" MD00006 40 SPROCKET 41B36 x 1" MD00007 41 DRIVE SPROCKET 41B12 X 1" MD00009 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00003 43 TROLLEY INPUT SHAFT 3/4" x 11-3/4" no kw 1" thread ME00005 44 DRIVE SHAFT 17* 8.75" c/w K/W ME00017 45 KEYWAY 1/4" S/2 X 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MD00016 47 SPRING PIN 3/16" x 1-1/4" Long MG00005 48 SPRING PIN 3/16" x 1-1/4" Long MG00005 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MG00009 52 SET SCREW 5/16" -18 MG00009 52 SET SCREW 1/4" -20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00011 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MG00001 57 COTTER PIN 1/8 x 1.5" MG00006 59 HEX NYLON NUT 10-32 UNF MM00010 61 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 220V MK00028 61 C SOLENOID 220V MK00029 61 B SOLENOID 220V MK00029 64 BRAKE SHOE LEFT MJ0000 MJ00001 63 BRAKE SHOE LEFT MJ00000 MJ00001 63 BRAKE SHOE LEFT MJ00000		1
MD00008 38	1	1
MD00003 39 SPROCKET 41B36 x 1" MD00006 40 SPROCKET 41B10 x 3/4" MD00007 41 DRIVE SPROCKET 41B10 x 3/4" MD00009 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00003 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME00005 44 DRIVE SHAFT 1"x 8.75" c/w kW ME00017 45 KEYWAY 1/4" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MQ00016 47 SPRING PIN 3/16" x 1-1/4" Long MG00005 48 SPRING PIN 3/16" x 1-1/4" Long MG00005 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MG00009 51 SET SCREW 5/16"-18 MG00009 52 SET SCREW 1/4"-20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MSI0009 MK00001 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 20V MK00029 61 C SOLENOID 40V SOLENOID 575V MJ00001 63 BRAKE DRUM MJ00001 63 BRAKE DRUM MJ00001 64 BRAKE SHOE LEFT MJ00002 65 MILD STELE BUSHING 9/32ID x 13/32OD x1-1/16 MG00006 67 HEX NYLON NUT 10-32 UNF x 13/2 (Fidition of the substance of the su	1	1
MD00006	1	1
MD00007	1	1
MD00009 42 #41 ROLLER CHAIN 45 PITCH DRIVE C/W LINK ME00003 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME00005 44 DRIVE SHAFT 1"x 8.75" c/w KW ME00017 45 KEYWAY 1/4" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MQ00016 47 SPRING PIN 3/16" x 1-1/2" Long MQ00005 48 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MQ00008 51 SET SCREW 5/16" -18 MQ00009 52 SET SCREW 5/16" -18 MC00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00011 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00008 59 HEX NYLON NUT 10-32 UNF MK00026 61 A	1	1
ME00003 43 TROLLEY INPUT SHAFT 3/4"x 11-3/4" no kw 1" thread ME00005 44 DRIVE SHAFT 1"x 8.75" c/w KW ME00017 45 KEYWAY 1/4" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MQ00016 47 SPRING PIN 3/16" x 1-1/2" Long MC00005 48 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MQ00008 51 SET SCREW 5/16"-18 MQ00009 52 SET SCREW 1/4"-20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MG00016 58 FLAT WASHER #10 MG00016 58 FLAT WASHER #10 MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V	 	1
ME00005 44 DRIVE SHAFT 1"x 8.75" c/w KW ME00017 45 KEYWAY 1/4" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MQ00016 47 SPRING PIN 3/16" x 1-1/4" Long MQ00005 48 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MQ00008 51 SET SCREW 5/16"-18 MQ00009 52 SET SCREW 5/16"-18 MG00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MS10007 MM00014 55 SOLENOID LEVER MS10009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00008 59 HEX NYLON NUT 10-32 UNF MM00010 60 SOLENOID COVER MS10008 MK00026 61 A SOLENOID COVER MS10008 MK000027 61 B SOLENOID 575V	1 1	1
ME00017 45 KEYWAY 1/4" SQ. x 1-1/4" LG MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MQ00016 47 SPRING PIN 3/16" x 1-1/4" Long MQ00005 48 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MQ00008 51 SET SCREW 5/16" - 18 MQ00009 52 SET SCREW 5/16" - 18 MQ00009 52 SET SCREW 1/4" -20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MS10007 MM00014 55 SOLENOID LEVER MS1009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00008 59 HEX NYLON NUT 10-32 UNF MK00026 61 A SOLENOID COVER MS10008 MK00027 61 B SOLENOID COVER MS10008 MK00028 61 C SOLENOID 575V	1 1	2
MD00129 46 #41 ROLLER CHAIN 37 PITCH DRIVE C/W 1 OFFSET LINK + 1 CONN. LINK MQ00016 47 SPRING PIN 3/16" x 1-1/4" Long MQ00005 48 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MQ00008 51 SET SCREW 5/16"-18 MQ00009 52 SET SCREW 1/4"-20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MS10007 MM00014 55 SOLENOID LEVER MS1009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MK00026 61 A SOLENOID COVER MS10008 MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 575V MJ00001 63 BRAKE SHOE LEFT MJ00002 <t< td=""><td>3</td><td>5</td></t<>	3	5
MQ00016 47 SPRING PIN 3/16" x 1-1/4" Long MQ00005 48 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MQ00008 51 SET SCREW 5/16" -18 MQ00009 52 SET SCREW 1/4" -20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 220V MK00027 61 B SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE RIGHT MJ00002 64 BRA		1
MQ00005 48 SPRING PIN 3/16" x 1-1/2" Long MF00045 49 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32 UNF x 3/8" MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MQ00008 51 SET SCREW 5/16"-18 MQ00009 52 SET SCREW 1/4"-20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 220V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 575V MJ00003 62 BRAKE DOE RIGHT MJ00001 63 BRAKE SHOE RIGHT MJ00002 64 BRAKE SHOE RIGHT	1	1
MF00011 50 H.H. BOLT 3/8"-16UNC X 3/4" LONG MQ00008 51 SET SCREW 5/16" -18 MQ0009 52 SET SCREW 1/4" -20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MG00010 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 20V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/320D x1-1/16 MG00006 67 HEX NUT 1/4-20UNC MG00009 6	1	2
MQ00008 51 SET SCREW 5/16" -18 MQ00009 52 SET SCREW 1/4" -20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00010 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00001 63 BRAKE DRUM MJ00002 64 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MG00006 67 HEX NUT 1/4-20UNC MG00009 68	8	8
MQ00009 52 SET SCREW 1/4" -20 MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00010 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69	4	10
MF00046 53 H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2" MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread) <	14	20
MM00010 54 BRAKE PLATE MSI0007 MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ0001 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 575V MJ00002 61 D SOLENOID 575V MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MC00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	5	5
MM00014 55 SOLENOID LEVER MSI009 MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/320D x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	5	5
MF00005 56 R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8" MQ00001 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 1	1
MQ00001 57 COTTER PIN 1/8 x 1.5" MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 1	1
MG00016 58 FLAT WASHER #10 MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 1	1
MG00008 59 HEX NYLON NUT 10-32 UNF MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 1	1
MM00011 60 SOLENOID COVER MSI0008 MK00026 61 A SOLENOID 120V MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1	1
MK00027 61 B SOLENOID 220V MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MC00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1	1
MK00028 61 C SOLENOID 460V MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 *	1 *
MK00029 61 D SOLENOID 575V MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 *	1 *
MJ00003 62 BRAKE DRUM MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 *	1 *
MJ00001 63 BRAKE SHOE LEFT MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 *	1 *
MJ00002 64 BRAKE SHOE RIGHT MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1	1
MH00002 65 MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16 MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 1	1
MO00002 66 BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L) MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 1	1
MG00006 67 HEX NUT 1/4-20UNC MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	1 1	1
MG00009 68 HEX NYLON LOCK NUT 1/4-20UNC MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	6	6
MF00028 69 HEX HEAD BOLT 1/4-20UNC x 1-1/4" (Full thread)	2	2
,	2	2
MF00029 70 HEX HEAD BOLT 1/4-20UNC x 1-3/4" (partial thread)	1	1
MF00044 71 HEX HEAD BOLT 1/4-20UNC x 4" (partial thread)	1	1
MG00017 72 1/4" FLAT WASHER	2	2
MQ00017 73 SPRING PIN 3/16" X 2" Long	1	2
MG00010 74 RIBBED HEX NUT 10-32UNF	6	6
MG00018 75 LOCK WASHER 3/8"	4	4
MG00019 76 FLAT WASHER 13/16" I.D.x1.5OD (3/4" SHAFT SIZE)	2	2
MG00013 98 RIBBED HEX NUT 3/8" - 16UNC		6
MM00081 99 JACKSHAFT CENTERMOUNT BRACKET MSI0084 (MODIFIED)	+ ,	2
MG00063 130 HEX NUT 10-32 ME00060 144 FRAME SUPPORT SHAFT 3/4" x 6" LONG	4 2	4
ME00050 141 FRAME SUPPORT SHAFT 3/4" x 6" LONG MH00109 190 PRECISION FLANGE BEARING 3/4" ID x 1-3/8" OD WITH SNAP RING	1	1

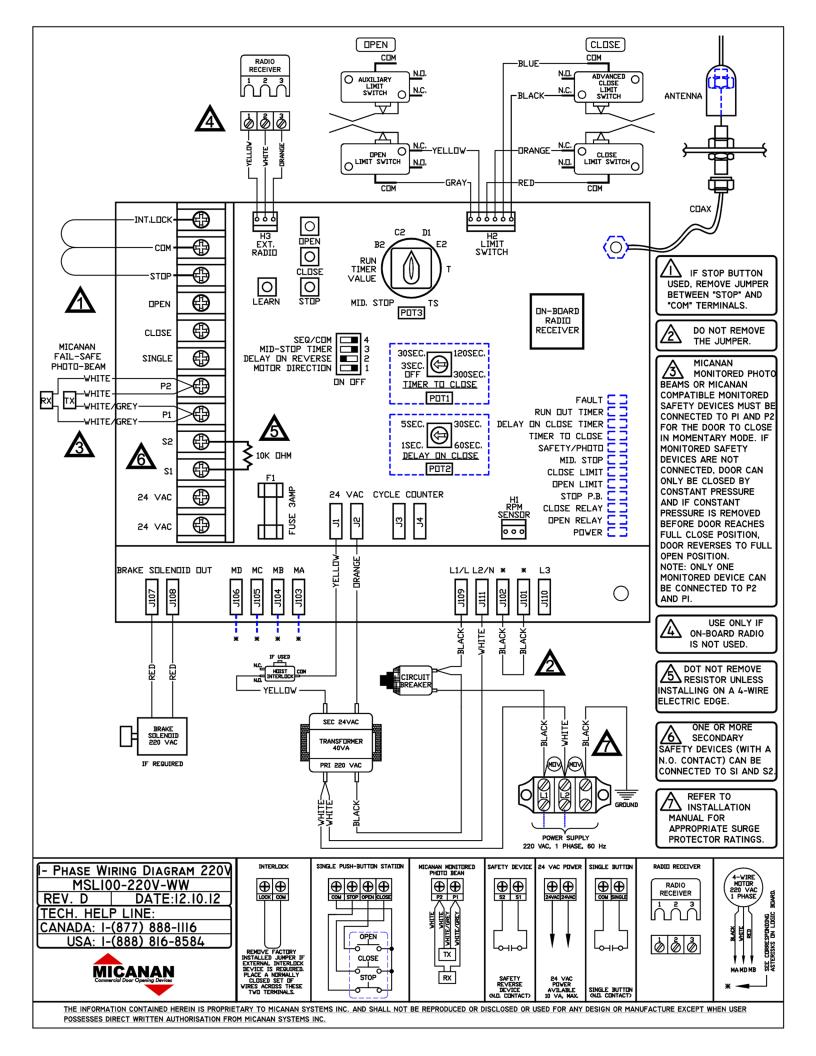


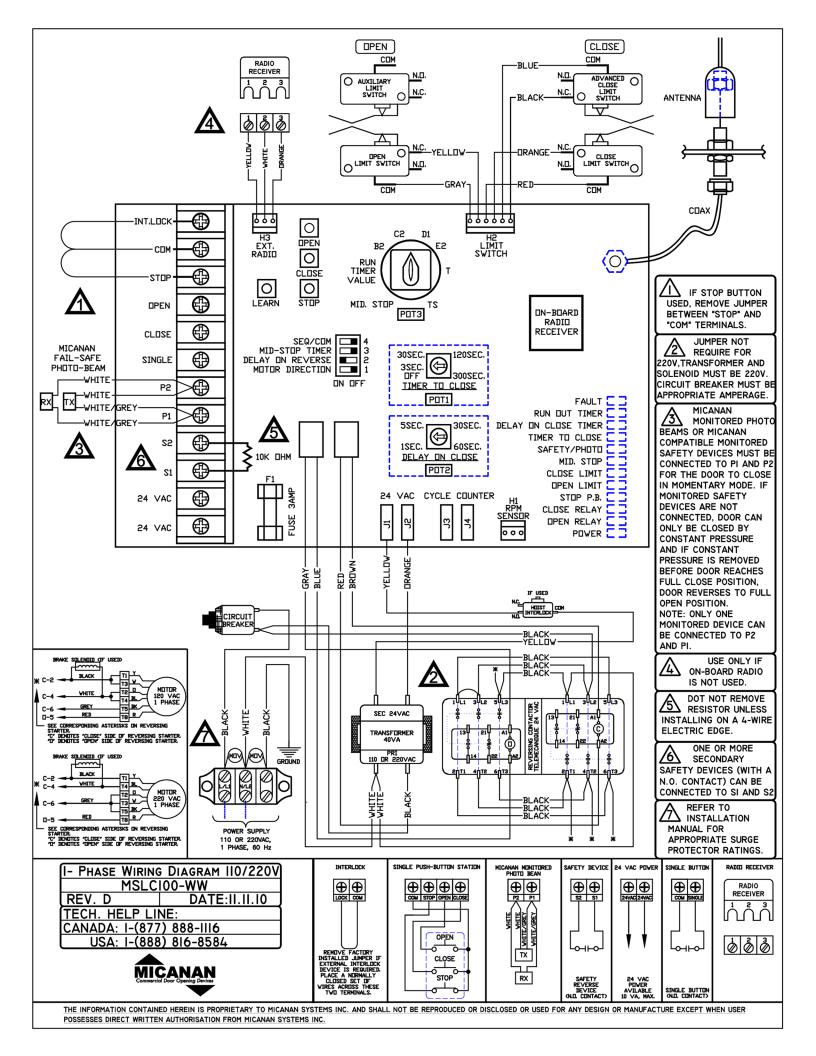
CODE	PART#	DESCRIPTION (PRO-GSD)	Single Door QTY	Bi-Parting QTY
*	1	MOTOR	1	1
MC00044	2 A	GEAR REDUCER CH 55 20:1 (1/2, 3/4, 1HP)	1 *	1 *
MC00045	2 B	GEAR REDUCER CH 70 20:1 (1.5, 2HP)	1 *	1 *
MM00004 MM00015	3	FRAME GEARHEAD MSI0030 SOLENOID LEVER GEARHEAD MSI0031	1 1	1
MM00009	5	GT TUNNEL FRAME MSI0047	1	1
MK00026	6 A	SOLENOID 120V	1 *	1 *
MK00027	6 B	SOLENOID 220V	1 *	1 *
MK00028	6 C	SOLENOID 460V	1 *	1 *
MK00029	6 D	SOLENOID 575V	1 *	1 *
MM00012	7	SOL-COVER GEARHEAD MSI0032	1	1
MH00007	9	COLLAR 1" ID	2	2
MM00007	10	GEARHEAD FRAME SUPPORT C-BRACKETS MSI0036	3	3
MD00300	11	SPROCKET 41B14 x 1"	1	1
MH00009	12	FLANGE BEARING 1" IDx2"OD	2	2
MM00002	13	CONTROL BOX MSI0001	1	1
MM00001	14	CONTROL BOX COVER MSI0005	1	1
MM00046	15	CONTROL BOX HINGE	2	2
MM00024	16	CAM PLATE MSI0013	1	1
ME00001	17	LIMIT SHAFT 3/8-1/2 x 9.75"	1	1
MM00005	18	BACK COVER (FRAME PRO-G) MSI0037	1	1
MD00300	19 A	SPROCKET 41B14 x 1"	1	1
MD00110 MD00007	19 B 20	SPROCKET 41B24 x 1" SPROCKET 41B12 x 1"	4	1
MH00001	20	BRONZE T-BUSHING 3/8" ID	1 2	2
MH00001 MH00002	22	MILD STEEL BUSHING 9/32ID x 13/32OD x1-1/16	1	1
MD0002	23	#41 DRIVE CHAIN (63 LINKS (#55 RED), 65 LINKS (#70 RD)	1	1
ME00017	24	KEYWAY 1/4" SQ. x 1-1/4" LG	4	4
MF00046	25	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2"	7	7
MJ00001	26	BRAKE SHOE LEFT	1	1
MJ00002	27	BRAKE SHOE RIGHT	1	1
MJ00003	28	BRAKE DRUM	1	1
MG00013	29	RIBBED HEX NUT 3/8" - 16UNC	4	4
MG00030	30	LIMIT CAM 1/2-20 UNF	2	2
MM00027	31	REAR BRACKET GH (RED 55, 63, 70, 80) (MSI0038)	1	1
MD00005	32	SPROCKET 410B12 X 3/8"	1	1
MD00025	33	SPROCKET 410B23 x 1" bore	1	1
MH00006	34	COLLAR 3/8 ID	1	1
MD00036	35	CONNECTING LINK #41	1	1
MG00003	36	DOUBLE NUT FOR LIM-SW.	4	4
MJ00006	37	LIMIT SWITCH DOUBLE SPACER 3/4" LONG	4	4
MD00225	38 A	#410 ROLLER CHAIN 67 LINKS C/W CON. LINK (FOR REDUCER #55)	1 *	1 *
MD00226	38 B	#410 ROLLER CHAIN 69 LINKS C/W CON. LINK (FOR REDUCER #70)	1 *	1 *
MO00001	39	CAM PLATE COMPRESSION SPRING (.178IDx.032GX.55L)	2	2
MO00002	40	BRAKE COMPRESSION SPRING (5/16"ID05G-2.50L)	1	1
MQ00001 MQ00005	42	COTTER PIN 1/8 x 1.5	1	1
MQ00005 MQ00009	44 46	SPRING PIN 3/16" x 1-1/2" Long SET SCREW 1/4" - 20	1 3	3
MQ00009 MQ00008	47	SET SCREW 1/4 - 20 SET SCREW 5/16" -18	12	12
MF00045	49	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 8-32UNF x 3/8"	18	18
MF00003	50	R.H. PHILLIPS MACHINE SCREW 4-40 UNCx1-1/2	8	8
MF00004	51	R.H. PHILLIPS MACHINE SCREW 6-32 UNC x1	2	2
MF00005	52	R.H. PHILLIPS MACHINE SCREW 10-32 UNF x 5/8"	1	1
MF00048	55	ROUND HEAD SLOTTED BOLT 1/4-20UNCx1-1/4" (Full thread)	2	2
MF00076	56	HEX HEAD BOLT 1/4-20UNC x 2" (full thread)	1	1
MF00011	57	HEX HEAD BOLT 3/8" - 16UNC x 3/4" LONG	2	2
MF00044	58	HEX HEAD BOLT 1/4-20UNC x 4" (Not full thread)	1	1
MF00032	59	H.H. BOLT 5/16"-18UNC X 3/4" LONG	4	4
MF00019	60	HEX HEAD BOLT 3/8-16UNC x 1 (Full thread)	2	2
MG00006	61	HEX NUT 1/4-20UNC	2	2
MG00007	62	HEX NYLON LOCK NUT 6-32UNC	2	2
MG00008	63	HEX NYLON LOCK NUT 10-32 UNF	1	1
MG00009	64	HEX NYLON LOCK NUT 1/4-20UNC	2	2
MG00011	65	RIBBED HEX NUT 1/4-20UNC	1	1
MF00020	66	HEX HEAD BOLT 3/8-16UNC x 1-1/4" (Full thread)	6	6
MG00016	70	#10 FLAT WASHER	1	1
MG00017	71	1/4" FLAT WASHER	4	4
MG00018	72	LOCK WASHER 3/8"	10	10
MK00004	75	LIMIT SWITCH (STANDARD)	4	4
ME00018	77	KEYWAY 3/16 SQ. x 1-1/4" LONG	1	1
MG00010	78	RIBBED HEX NUT 10-32 UNF	4	4
ME00006	80	INTERMEDIARY SHAFT (PRO-HHD/GT) 1" X 10-7/16"	1	1
ME00055	84	KEYSTOCK 3/16" X 1-3/4" LONG	2	2
ME00050	141	FRAME SUPPORT SHAFT 3/4" X 6" LONG	1	1
140000010	142	LOCK WASHER 5/16"	4	4
MG00042		IN LINE TOPOLIE OLUTOU ACCESSOR		•
MG00042 MX00031 MM00198	160 161	IN-LINE TORQUE CLUTCH ASSEMBLY CLUTCH COVER (MSI0199)	1 1	1

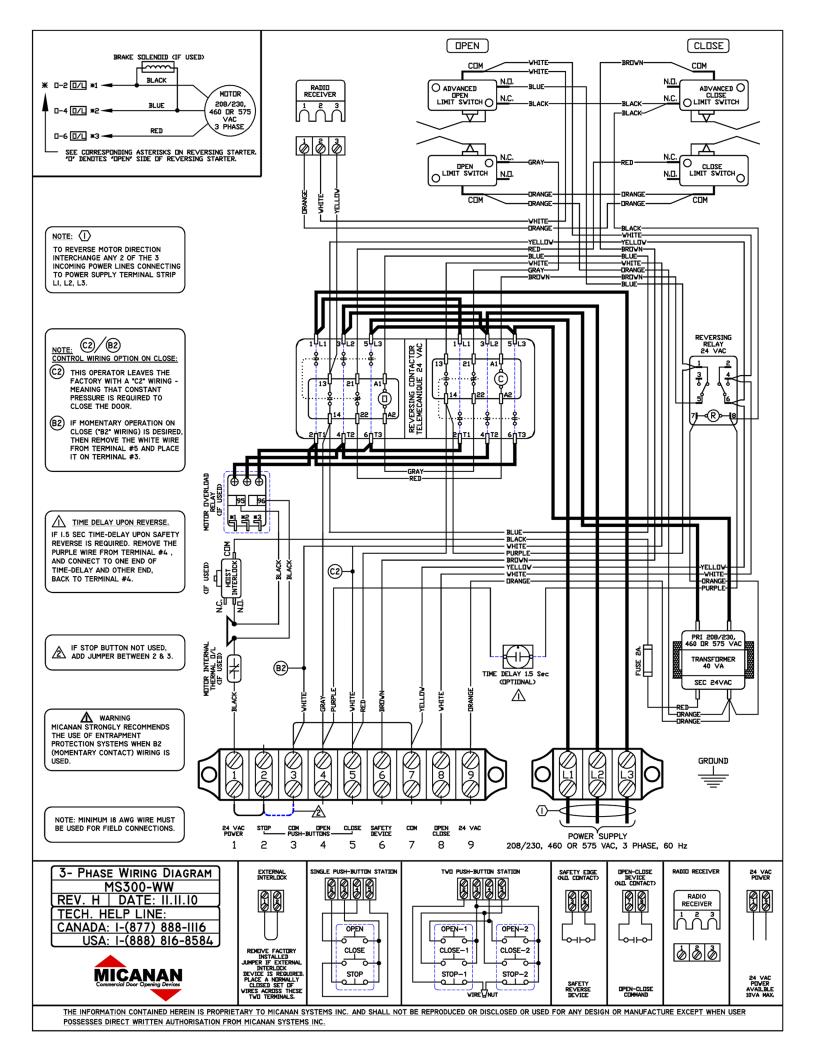


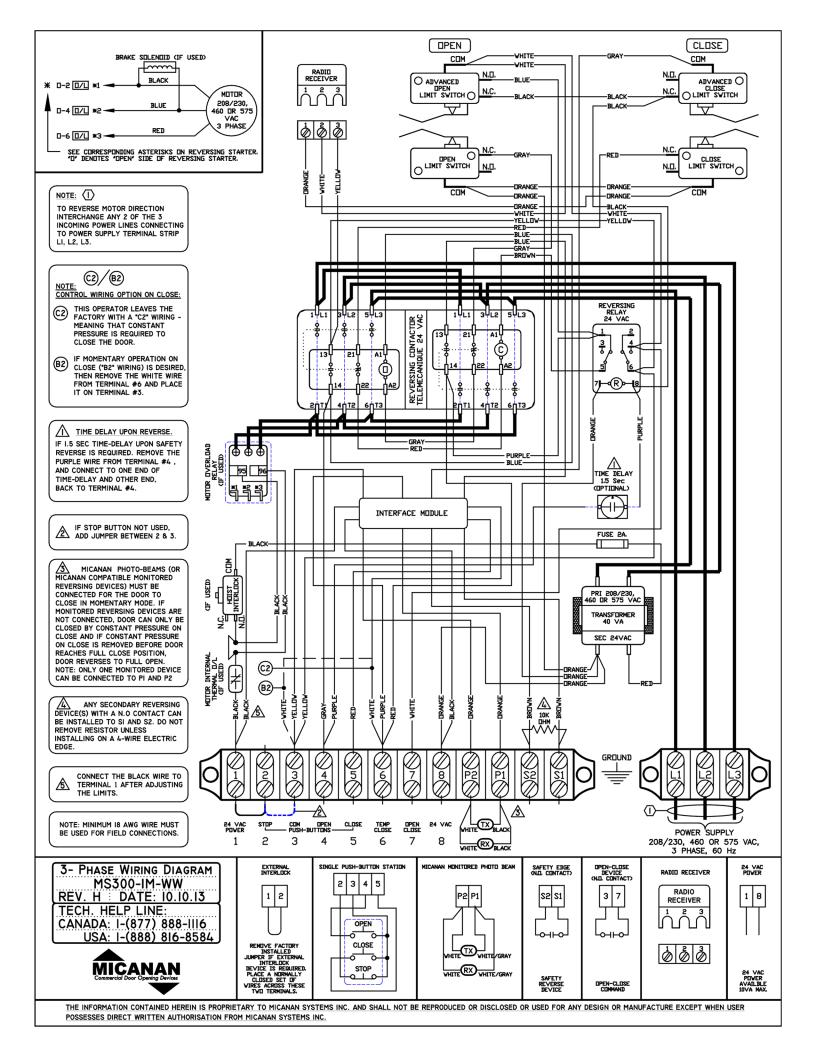


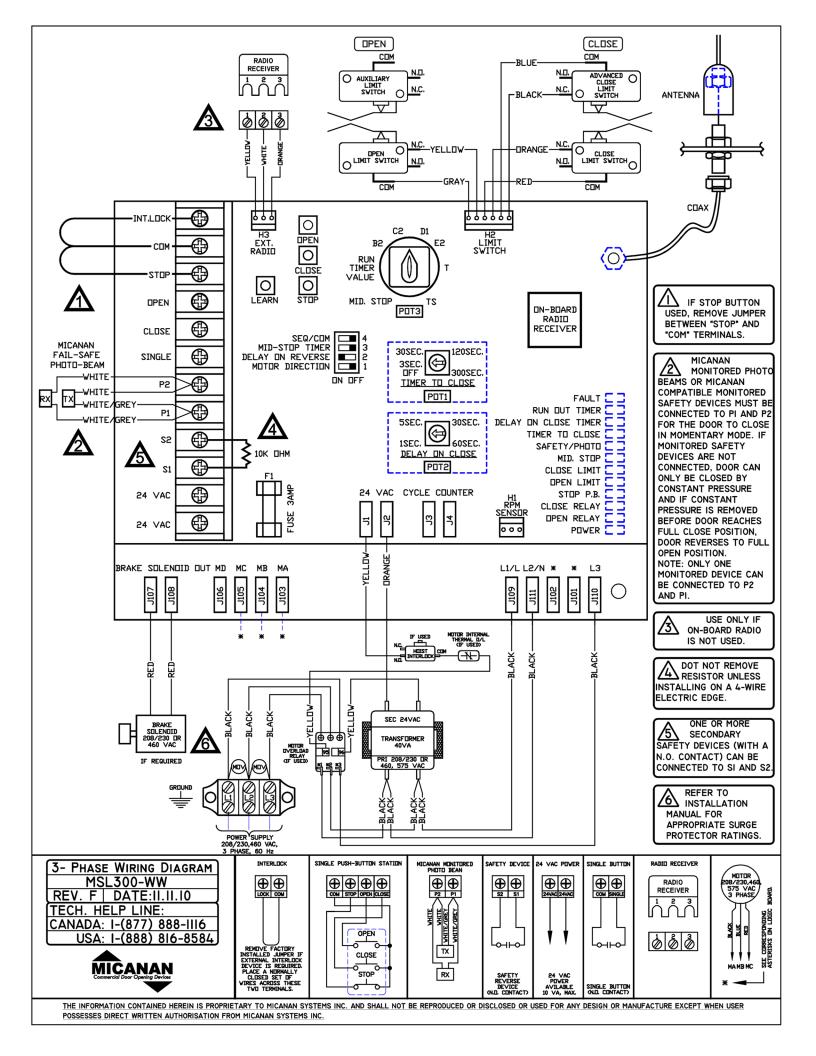


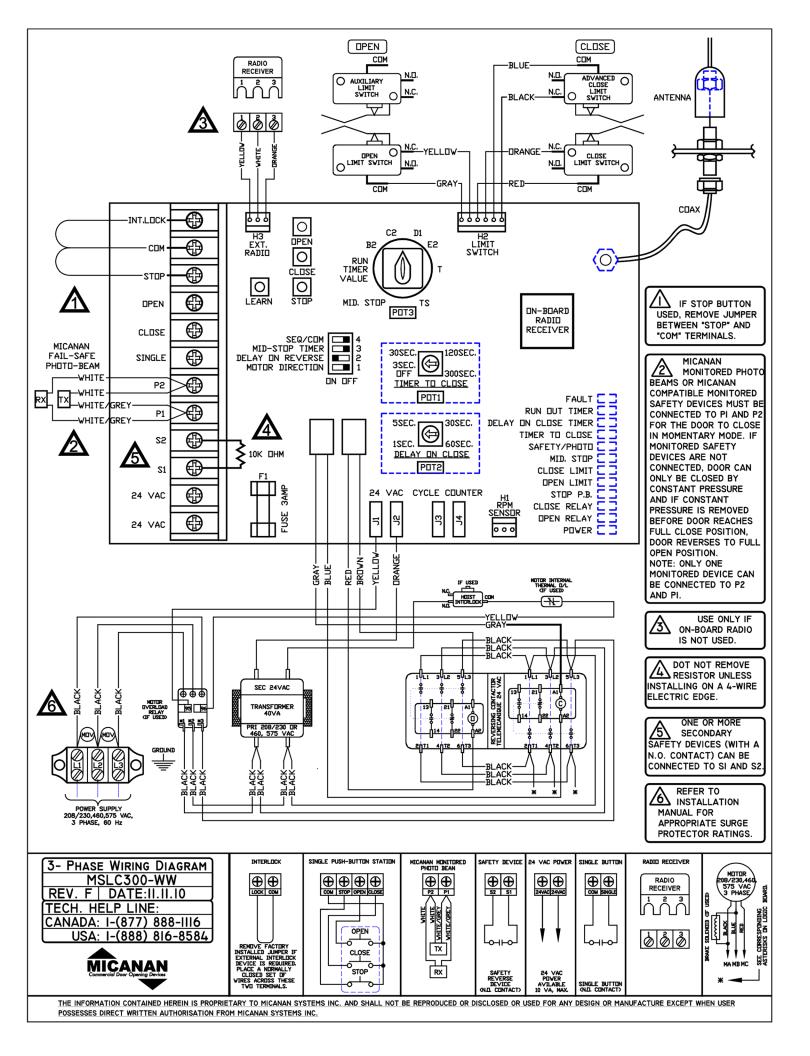












NOTES

2013

HEAD OFFICE

1380 St-Regis Dorval, QC Canada H9P 2T5

Tel: (514) 822 1116 **Toll Free:** 1(877) 888 1116

CHICAGO

721 W. Racquet Dr Addison, IL USA 60101

Tel: (630) 501 1909 **Toll Free:** 1 (844) 542 9025

ATLANTA

2885 N. Berkeley Lake Rd. Suite 7, Duluth, GA USA 30096

Tel: (678) 584 2543 **Toll Free:** 1 (800) 798 2543

PHOENIX

1236 W. Southern Ave. Suite 104, Tempe, AZ USA 85282

Tel: (480) 557 0070 **Toll Free**: 1 (888) 816 8584