

Serial #:

Installation Date:

Wiring Diagram:

PRO-GJ



struction manua

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OPTIONS			
MW00024	Chain Spreader		
MP00001	Timer to Close		
MP00069-74	Auxiliary trolley c/w track & #41 chain		
MX00001	Floor Level disconnect in lieu of chain keeper		
MP00086	Fire Release Mechanism PRO-GJ		
MM00319	PRO-GJ Hood Mount Bracket		
MP00107	PRO-GJ mechanical external load sensing		



⚠ WARNING

DO NOT CONNECT TO ELECTRICAL POWER DURING INSTALLATION OR SERVICING OF OPERATOR

IMPORTANT

FOR ANY QUESTIONS CONCERNING THE SAFETY OR OPERATION OF THIS OPERATOR PLEASE CONTACT MICANAN SYSTEMS AT 1-877-888-1116 SAVE THESE INSTRUCTIONS

VERIFICATION OF OPERATOR AND HARDWARE

Upon delivery of your MICANAN SYSTEMS medium duty gearhead jackshaft door operator, please inspect the unit carefully for damage. Verify that operator horsepower, voltage, phase and amperage correspond to available power supply and door application. Check that along with your operator you have received the following standard hardware.

1 x OPEN/CLOSE/STOP 3-button control station:



1 x #41 Drive chain package : 4' (1.2m) c/w #41 connecting link

1 x Door sprocket 41B32 x 1" c/w 2 set screws and ½" x 1-1/4" keyway Note: Sprocket size and bore may vary according to door size and type, shaft size and drum diameter



1 x Chain keeper



1 x Keyring



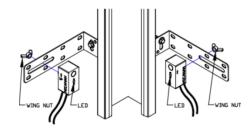
4 x 3/8" bolt, hex nut, lock washer and flat washer



1 x Warning sign



1 set of Micanan photocells (*supplied when operator ordered with interface module*)



PRO-GJ SPECIFICATIONS

PRO-GJ medium duty gearhead jackshaft operators are designed for small commercial and industrial doors and rolling grilles provided that doors are driven by a drive shaft.

STANDARD OPERATOR WEIGHT: PRO-GJ (55-65 Lbs.)

MOTOR: Intermittent duty 1050 RPM motor with high starting torque.

- Thermally protected by a built-in thermostat that cuts power to the motor and control circuit when overheating.

Horsepower: 1/2HP - Voltage: 115V 1-phase (60Hz) 230V 3-phase (60 Hz) 220V 1-phase (50Hz) 230V 1-phase (60Hz) 460V 3-phase (60Hz) 380V 3-phase (50Hz)

575V 3-phase (60Hz)

IMPORTANT NOTE

THIS MEDIUM DUTY OPERATOR IS DESIGNED TO OPERATE A MAXIMUM OF 15 COMPLETE CYCLES PER HOUR.

REDUCTION: Primary: Heavy duty worm gear reducer 45:1 reduction,

Secondary: #41 chain and sprockets from operator to door shaft

OUTPUT SHAFT SPEED: 24 RPM

WIRING TYPE (3 OPTIONS):

Option 1: Limited Duty logic board Smart 5.0 (UL325 (2010) compliant). Note: Micanan compatible primary entrapment device must be connected for B2 or TS (momentary or timer activation on close) feature.

Option 2: **Relay logic controls with Interface Module (UL325 (2010) compliant)**. C2 Standard factory wiring (constant pressure on close, momentary contact on open and stop). If momentary contact on close (B2) wiring is desired, connect loose "purple" wire to terminal #5. Note: Micanan compatible primary entrapment device must be connected for B2 (momentary activation on close) feature.

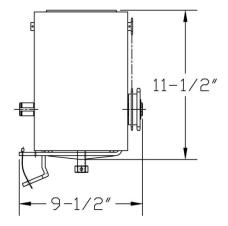
Option 3: Standard relay logic controls (not UL325 (2010 compliant, not available in US) C-2 Wiring constant pressure on close, momentary contact on open and stop. NOTE: If momentary contact on close (B2) wiring is desired, connect loose "purple" wire to terminal #5.

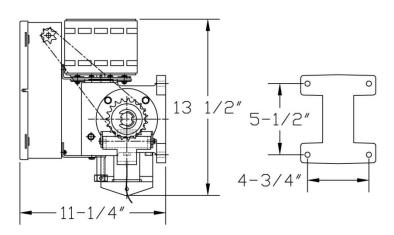
TRANSFORMER: 24VAC control circuit, supplies power to drive control relays with 15VA power available for external devices.

<u>LIMIT ADJUSTMENT</u>: 4 micro switches that control door travel. These limit switches are activated by fully adjustable screw type cams.

<u>EMERGENCY DISCONNECT</u>: Floor level cable disconnect system allows person to manually operate door manually in case of emergency.

OPERATOR DIMENSIONS:





IMPORTANT SAFETY INSTRUCTIONS

MWARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

- READ AND FOLLOW ALL INSTRUCTIONS

- Never allow children to operate or play with door controls. Keep the remote control (where provided) away from children.
- Personnel should keep away from a door in motion and keep the moving door in sight until it is completely closed or opened. NO ONE SHOULD CROSS THE PATH OF A MOVING DOOR.
- Test the door's safety features at least once a month. After adjusting the limit of travel, retest the door operator's safety features. Failure to adjust the operator properly may cause severe injury or death.
- For products having a manual release, if possible, use the manual release only when the door is closed. Use caution when using this release when the door is open. Weak or broken springs may cause the door to fall rapidly, causing severe injury or death.
- KEEP DOORS PROPERLY OPERATING AND BALANCED. See Door Manufacturer's Owner's Manual. An improperly operating or balanced door could cause severe injury or death. Have trained door systems technician make repairs to cables, spring assemblies, and other hardware.
- Press the "OPEN" device or use emergency disconnect mechanism if a person is trapped under the door.
- **SAVE THESE INSTRUCTIONS.** The owner or users must understand the safety and operation of door system. Insure that this installation manual be located close to the door system.

IMPORTANT INSTALLATION INSTRUCTIONS

- READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS

- Commercial door operators are never to be installed on a residential installation
- Install only on a properly operating and balanced door. A door that is operating improperly could cause severe injury. Have qualified service personnel make repairs to cables, spring assemblies, and other hardware before installing the operator.
- Remove all pull ropes and remove, or make inoperative, all locks (unless mechanically and/or electrically interlocked to the power unit) that are connected to the door before installing the operator.
- Install the door operator at least 8 feet or more above the floor if the operator has exposed moving parts.
- Do not connect the operator to the source of power until instructed to do so.
- Locate the control station: (a) within sight of the door, (b) at a minimum height of 5 feet so that small children cannot reach it, and (c) away from all moving parts of the door.
- Install the Entrapment Warning Placard next to the control station in a prominent location.
- For products having a manual release, instruct the end user on the operation of the manual release.
- Install non-contact entrapment protection devices (photocells) and/or contact entrapment protection devices (reversing edges). Note: photocells should be installed at no more than 6" from the floor. Edges should be installed on the leading edge of the door.

INSTALLATION INSTRUCTIONS

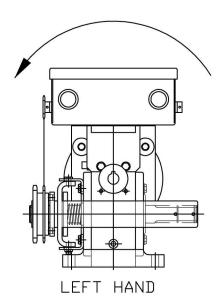


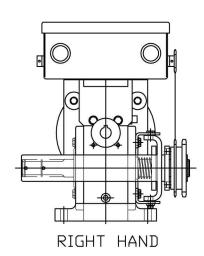
WARNING

DO NOT INSTALL THIS OPERATOR BEFORE READING THIS MANUAL CAREFULLY.

Note: - Installation of operator must be done by a qualified installer. Door must be properly installed and working smoothly. Remove all door locks prior to installation.

- For the PRO-GJ operators the handing of the operator must be stated at time of order. If operator is not the correct handing: Remove c-clips, drive sprocket, coupling, spring and disconnect components and install on opposite side of reducer. Remove limit chain, limit shaft and limit sprocket and install on opposite side of limit box. (Refer to drawing below as well as the exploded view diagram at the end of this manual).

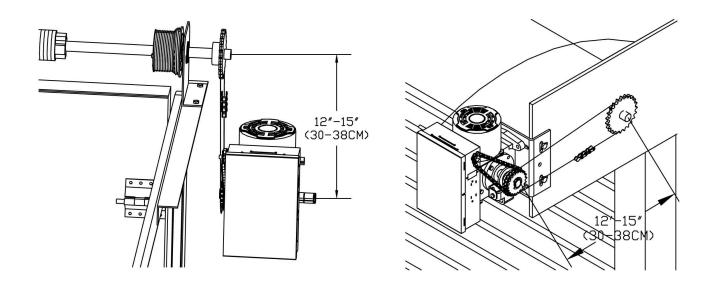




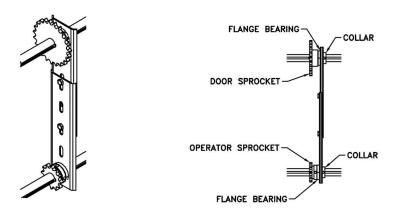
- 1. Install control station away from all moving door parts, within sight of the door and a minimum of 5 ft (1.5 m) from the ground.
- 2. Install entrapment warning sign next to control station.



3. As a general rule, the door operator should be installed below the drive shaft and as close to the door as possible. The ideal distance between the operator drive shaft and the door shaft is approximately 12" (30cm) to 15" (38cm). The operator may be wall/bench mounted or bracket /shelf mounted. These two mounting configurations are shown below:

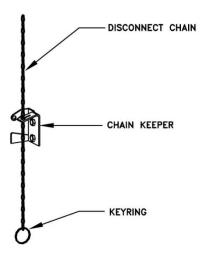


- 4. Mount the operator to the wall, hood or bench with 3/8" bolts, nuts and washers provided or with lag bolts and shields if installation requires it. Make sure that operator is secured but do not tighten bolts.
- 5. Place door sprocket on door shaft and align with operator drive sprocket but do not insert keyway or set screws.
- 6. If an optional chain spreader has been ordered with your operator, install as shown below:



- 7. Install drive chain over sprockets, cut to a suitable length and connect with connecting link.
- 8. Lower or raise operator to adjust chain tension so that there is no more than 1/4" chain slack between sprockets. Tighten operator mounting bolts.
- 9. Carefully re-align sprockets, if necessary and secure keyway and set screws.

10. Install chain keeper to wall below operator at approximately 4' from floor. Run disconnect chain through keyhole of chain keeper and cut excess chain links if required. Attach keyring to end of disconnect chain.

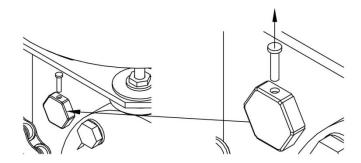


11. If an *optional* floor level disconnect lever was ordered in lieu of the chain keeper, mount to wall with suitable hardware. Attach both chains together using keyring provided. Allow disconnect chain to be slightly slack when lever is in the up position.



After installation is complete, remove red activation pin on reducer breather plug.

IMPORTANT



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ELECTRICAL CONNECTIONS

THERE ARE 3 POSSIBLE ELECTRICAL CONTROL CONFIGURATIONS FOR THIS OPERATOR:

- *A)* Standard relay logic controls (not UL325 (2010) compliant, not available in US). Refer to Section A for electrical connections. Refer to electrical drawings inside your operator control box or generic drawings MSLT/GJ-WW, MSLT/GJ2-WW or MS300LH-WW in the electrical drawings section at the end of this manual.
- *B) Relay logic controls with Interface Module (UL325 (2010) compliant.* Refer to Section B for electrical connections. Refer to electrical drawings inside your operator control box or generic drawings MSLT/GJ-IM-WW or MS10J2-IM-WW in the electrical drawings section at the end of this manual.
- C) Limited duty logic board Smart 5.0 (UL325 (2010) compliant). Refer to Section C for electrical Connections and logic board instructions. Refer to electrical drawings inside your operator control box or generic drawings MSLLHR-WW or MSLLHR220-WW, in the electrical drawings section at the end of this manual.

IMPORTANT

- MICANAN HIGHLY RECOMMENDS THAT EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR HAVE IT'S OWN DEDICATED POWER SUPPLY
- MICANAN HIGHLY RECOMMENDS THAT EACH INDIVIDUAL COMMERCIAL DOOR OPERATOR HAVE AN EXTERNAL CIRCUIT BREAKER OR FUSED DISCONNECT

⚠ WARNING

COMPARE AVAILABLE POWER SUPPLY VOLTAGE TO OPERATOR NAMEPLATE PRIOR TO ELECTRICAL CONNECTION. FAILURE TO CONNECT APPROPRIATE POWER SUPPLY VOLTAGE MAY CAUSE SERIOUS DAMAGE TO OPERATOR.

Refer to electrical diagrams inside control box cover or at the end of this manual prior to connection of power supply or control station.

AWARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

ALL ELECTRICAL CONNECTIONS SHOULD BE MADE BY A QUALIFIED SERVICE PERSON

DO NOT ATTEMPT TO MAKE ELECTRICAL CONNECTIONS TO OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED AT FUSE BOX

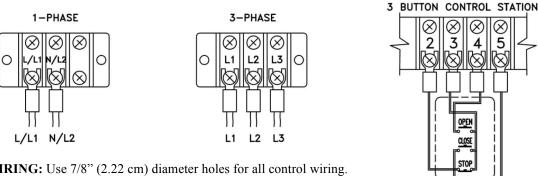
OPERATOR MUST BE CONNECTED IN ACCORDANCE TO LOCAL ELECTRICAL CODES AND GROUNDED TO GREEN GROUND LUG LOCATED INSIDE CONTROL BOX

SECTION A: *PRO-GJ* Standard relay logic controls (not UL325 (2010) compliant, not available in US)

CONNECTION OF POWER SUPPLY AND CONTROL STATION

POWER WIRING: Use 1-1/8" (2.85 cm) diameter holes for all power wiring.

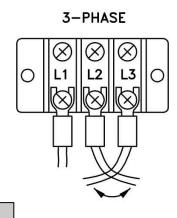
- 1. <u>Single phase</u>: Connect single phase power supply to terminals L/L1 (line) and N/L2 on three-pole power terminal strip.
- 2. Three-phase (for 1/2HP 230V, 460V, 575V 60Hz or 380V 50Hz): Connect three phase power supply to terminals L1, L2 and L3 on three-pole power terminal strip.



CONTROL WIRING: Use 7/8" (2.22 cm) diameter holes for all control wiring. Note: Do not run control wires and power wires in same conduit.

- Install control station within clear sight of door but away from all moving parts of door or hardware. Install Entrapment warning sign next to control station. Connect 3-button (open/close/stop) push button station to terminals 2, 3, 4 and 5. Refer to electrical diagram for connection of two 3-button stations.

NOTE: After electrical connections are made, manually move door to mid-position and, using the control station press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction verify wiring control station. For 3-phase operators, if door still moves in wrong direction reverse any two of the three incoming power supply leads to correct rotation.



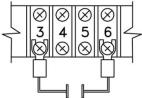
LIMIT SWITCH ADJUSTMENT

- Adjust Limit switches as explained in the "Limit switch adjustment section" further in this manual.

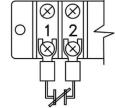
CONNECTION OF A REVERSING EDGE DEVICE AND CONTROL ACCESSORIES

1. **Reversing Edge device** (must be normally open contact):

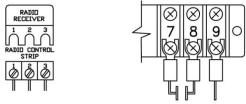
Note: If the door is controlled by any device or wired in such a manner that the door is not controlled by constant pressure on close then an appropriate reversing edge must be installed.



2. **External interlock:** Remove jumper between terminals 1 and 2 and wire a N.C. interlock contact between these two terminals.



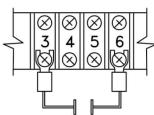
3. **Radio control receiver**: Wire standard radio receiver to separate radio strip on side of control box or to terminals 7, 8 and 9 on control terminal strip inside control box.



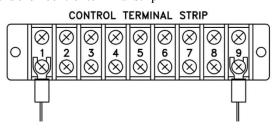
4. **Single button open/close device:** Wire to terminals 7 and 8 on control terminal strip.



5. **Loop detectors, standard photocells (with a N.O. contact) and other reversing devices:** Wire to terminals 3 and 6 on control terminal strip.



6. **24 Volt power**: Wire to terminals 1 and 9 on control terminal strip



SECTION B: PRO-GJ(M) Relay logic controls with Interface Module (UL325 (2010) compliant)

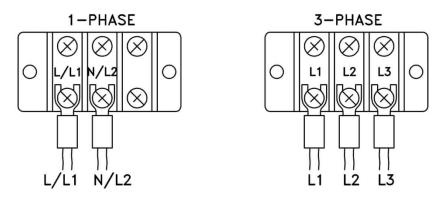
Operator electrical connections and start-up instructions

NOTE: THIS OPERATOR COMES WITH AN INTERFACE MODULE INTEGRATED INTO THE CONTROL CIRCUIT. THE PURPOSE OF THE INTERFACE MODULE IS TO ALLOW FOR FAILSAFE MONITORING OF A MICANAN COMPATIBLE SAFETY DEVICE AS PER UL 325 (2010) REQUIREMENTS.

Important: Follow these steps carefully and in the order shown

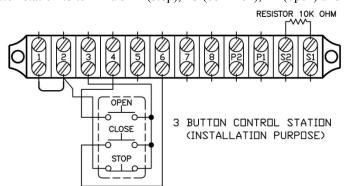
1) Connect Power supply:

Single phase: Connect single phase power supply to terminals L/L1 and N/L2 on the 3-pole power terminals strip. 3-phase (380V 50Hz,460V or 575V 60Hz): Connect 3-phase power supply to terminals L1, L2 and L3 on the 3-pole power terminal strip.



2) Connect Push-button station for installation purposes (single phase or 3-phase):

Connect open/close/stop push button station to terminals T2 (stop), T3 (common), T4 (open) and T6 (temporary CP on close).

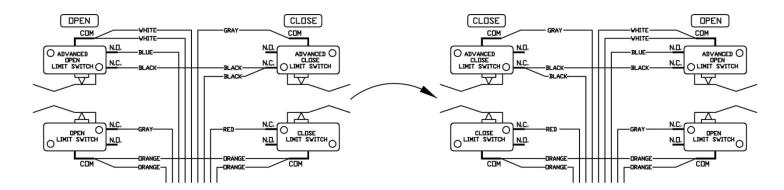


3) Verify motor direction:

After the electrical power connections are made and push button station is connected, manually move the door to mid-position. Press Close button for several seconds and then press stop button. If door did not move in correct direction (or if limit cams not moving in correct direction towards the close limit switch) see below:

<u>Single phase operators</u>: The operators leave the factory with correct motor and limit shaft direction according to standard door installations. However, for special fire door, thru- wall mounting or other special door applications, the motor direction and limit switch direction may need to be reversed. To reverse the motor rotation, interchange Red and Yellow wires on the motor capacitor located in the control box.

<u>3-phase operators (1/2 HP 230V, 460V, 575V 60 Hz or 380V 50Hz)</u>: If door moves in wrong direction, turn off incoming power and reverse any two of the three incoming power supply leads to correct rotation. Press the open button and then activate the open limit to ensure door stops. If door does not stop, interchange grey and red wires on open and close limits. Interchange white and grey wires on advanced open and advanced close limits. Remove blue wire from advanced open limit and place it on N.O pin of advanced close limit.



4) Adjust limit switch cams:

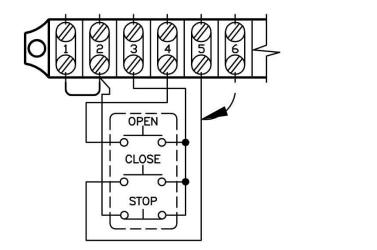
Using the open/close/stop push button station move door to fully closed and fully open oppositions and set limit cams to correct position. (See Limit adjustment section C further in this manual for complete detail on the end of travel limit adjustments).

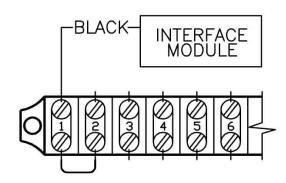
5) Activate Interface module:

After adjusting the open and close limits and verifying the motor rotation, open the door to the full-open position using the open push button (Figure below on left).

At this point the close pushbutton wire must now be moved from terminal T6 to T5. Now connect the black wire (with blue label) to terminal T1 as shown in figure below on right.

Note: Ensure the door is in the full open position before connecting the black wire. If door is not in full open position and monitored photo-eyes or safety edge are not connected and operational then door will immediately move in the open direction.





6) Connect safety devices

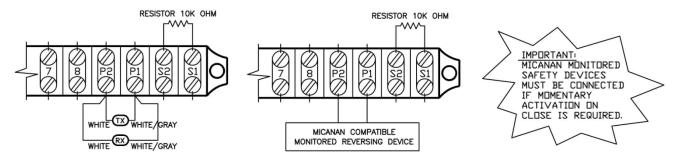
<u>Failsafe feature</u>: A monitored failsafe safety feature is built into the operator. The operator has provisions to connect one primary monitored safety device as well as one or more non-monitored safety device(s).

Primary monitored safety device:

MICANAN monitored failsafe photo beams or MICANAN compatible monitored failsafe devices must be connected to terminals P1 and P2 if momentary close on pushbutton is required (B2 mode). If not connected, door can only be closed by constant pressure on close pushbutton. If constant pressure on close pushbutton is removed before door reaches full closed position, then door reverses to full open.

Note: Only one monitored failsafe safety device can be connected across terminals P1 and P2.

Note: See section E for complete installation instructions for the Micanan N-1 or N-4 photocells or the FRABA photocells.



Secondary non-monitored safety device(s):

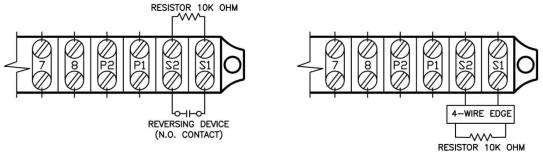
A standard 2-wire safety edge, non-monitored reflective or thru-beam photo eye or any other non-monitored reversing devices with a N.O dry contact can be connected to terminals S1 and S2.

Note: More than one secondary non-monitored safety device can be connected to terminals S1 and S2.

Important: Do not remove resistor that is factory installed across terminals S1 and S2 unless installing a 4-wire electric edge.

4-wire electric edge Connection

A standard 4-wire electric edge can be connected across S1 and S2 terminals as a secondary safety device. Remove the factory installed resistor across terminals S1 and S2 and install resistor across the black and white pair of wires from the electric edge and connect the remaining black and white wire to the S1 and S2 terminals.



7) Select Mode of Operation:

C2 mode of operation (momentary on open, constant pressure on close):

The operator is wired at the factory for momentary on open and constant pressure on close. For single phase limited duty operators, the purple wire is left unconnected. For 3-phase (230V, 460V, 575V 60Hz or 380V 50Hz) operators, white wire is connected to terminal T6.

B2 mode of operation (momentary on open, momentary on close):

If momentary on close is required: For single phase limited duty operators, connect purple wire to terminal #5. For 3-phase (1/2HP 380V 50Hz) operators, remove the white wire from terminal T6 and place it on terminal T3.

The operator functions in B2 mode only when the primary monitored safety device is connected and functioning properly. If it is not connected, operator will go into fault mode and door can only be closed by constant pressure on close and if constant pressure on close is removed before door reaches full close position, door reverses to full open.

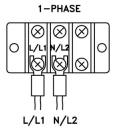
SECTION C: PRO-GJ(E) Limited Duty Smart 5.0 logic board (UL325 (2010) compliant)

Note: The operator is shipped from the factory in the C2 mode (constant pressure close and momentary open). The operator should remain in this mode until all connections and limit switch adjustments are completed.

POWER WIRING INSTRUCTIONS:

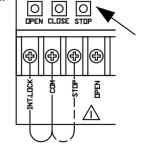
Connect primary power supply directly to the separate power terminal strip supplied using any of the 1-1/8" (2.85 cm) diameter holes provided on control box. Do not connect power supply directly to the circuit board.

Connect single-phase power supply to terminals L/L1 and N/L2 on three-pole power terminal strip (110V or 220V 1-phase).



ON BOARD O/C/S PBS INSTRUCTIONS:

On-board Open, Close and Stop buttons are provided directly on the board for installation and troubleshooting purposes. In order to operate unit by on-board Open, Close, Stop buttons, the factory installed jumper (#1) between the COM and STOP terminals on the terminal strip must remain connected.



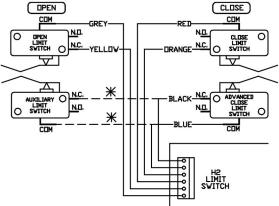
MOTOR DIRECTION VERIFICATION:

Make sure the mode of operation is selected to C2.

After electrical power connections are made, manually move door to mid-position. Using the on-board buttons press the "Open" button for several seconds and then press the "Stop" button. If door did not move in correct direction (or if limit cams not moving in correct direction towards the open limit switch) see below:

The operators leave the factory with correct motor and limit shaft direction according to standard door installations. However, for special fire door, through wall mounting or other special door applications, the motor direction and limit switch direction may need to be reversed. To reverse motor rotation, interchange red and yellow wires on the capacitor and interchange the wires on open and close limits. Disconnect the 2 wires from the advanced closed limit switch and re-connect to the auxiliary limit switch provided.

Note: Ensure that when the on-board open button is depressed and the door moves in the correct open direction that activation of the open limit switch stops the door.



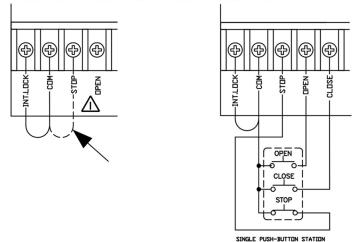
LIMIT SWITCH ADJUSTMENTS:

Once the motor rotation and limit cam direction have been verified, adjust the limit cam settings. Refer to operator installation manual for complete limit switch adjustment instructions.

CONNECTION OF EXTERNAL O/C/S PBS:

Connect O/C/S PBS as shown in diagram.

Note: Jumper #1 must be removed after the external O/C/S PBS has been installed.



FAILSAFE FEATURE

A safety device failsafe feature is built into the logic board. The logic board has provisions to connect one primary monitored safety device as well as 1 or more secondary non-monitored safety device(s).

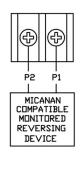
Primary monitored safety device:

MICANAN monitored failsafe photo beams or MICANAN compatible monitored failsafe devices must be connected to terminals P1 and P2 as primary monitored safety device. Primary monitored safety device must be connected if momentary activation on close is required in B2, T and TS modes. If it is not connected in B2 and TS modes. If it is not connected in B2 or TS modes, door can only be closed by constant pressure on close and if constant pressure is removed before door reaches full close position, door reverses to full open.

Note: Only one monitored failsafe device can be connected to terminals P1 and P2.









Secondary non-monitored safety device(s):

A standard 2-wire safety edge, non-monitored photo beams or any other non-monitored reversing devices with a N.O contact can be connected to terminals S1 and S2 as secondary non-monitored safety device.

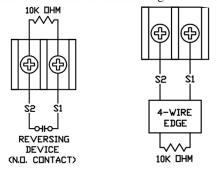
Note: More than one secondary non-monitored safety device can be connected to terminals S1 and S2.

Important: Do not remove the resistor that is factory installed across terminals S1 and S2 unless installing a 4-wire electric edge.

4-wire electric edge:

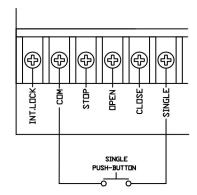
A standard 4-wire electric edge can be connected across S1 and S2 terminals as a secondary safety device.

Remove the factory-installed resistor across terminals S1 and S2 when using a 4-wire electric edge.



CONNECTION OF EXTERNAL SINGLE-BUTTON DEVICE

Connect an external single-button as shown in diagram. Please refer to 'Modes of operation' for the functionality of single-button.



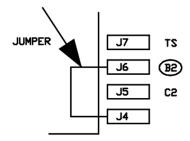
GENERAL INFORMATION: Auxiliary device may be installed to edge terminals, open or close button terminals, and single button terminals providing that they are of the NORMALLY OPEN DRY CONTACT TYPE.

MODES OF OPERATION

All operators leave the factory with the jumper on C2. Please read all modes of operation and determine which operational mode is desired.

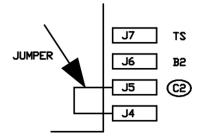
B2: (Momentary on open and close)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door (OPEN OVERRIDE).
- Close button: Momentary on close.
- Stop button: Momentary activation stops the door.
- Single button device and external radio control: Open/Close/Reverse.
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to close: N/A



C2 (Momentary open, constant pressure close)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door (OPEN OVERRIDE).
- Close button: Constant pressure on close. Door will stop when button is released.
- Stop button: Momentary activation stops the door.
- Single button device: Open/Constant pressure on close/stop.
- External radio receiver: Momentary activation opens the door (Cannot close the door).
- Safety Devices: When door is closing, momentary activation reverses the door.
- Timer to close: N/A

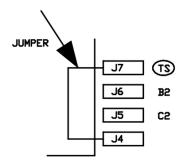


TS: (Momentary on open and close, timer to close secure, STOP BUTTON DISABLES TIMER)

- Open Button: Momentary activation opens the door. When door is closing, momentary activation reverses the door. Momentary contact at full-open position re-activates the timer if timer has been disabled previously by stop button.
- Close button: Momentary on close.
- Stop button: If door is opening or closing, momentary activation stops the door. Momentary activation while timer is counting at full open de-activates the timer.
- Single button and external radio: Open/Reverse/Refresh timer.
- Safety Devices: When door is closing, momentary activation reverses the door.

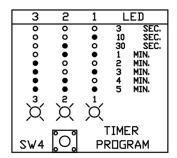
Momentary activation when door is at full open refreshes the timer to close.

• Timer to close: Closes the door from full open. Momentary activation of stop button will de-activate the timer. Timer resumes its normal operation upon momentary activation of open push button or once the close cycle is completed.



TIMER TO CLOSE SETUP:

Timer to close is enabled only in TS mode of operation. There are 3LED lights on the board to indicate the timer to close value. Default setting of timer to close is 3 seconds. To modify this value, press "TIMER PROGRAM" button until desired value is reached. The LED status changes when the "TIMER PROGRAM" button is pressed each time. The following chart correlates the LED lights status to the timer to close value.



STATUS LED:

LED	STATUS	CAUSE
FAULT	_N	-SAFETY DEVICES NOT CONNECTED OR FUNCTIONNING PROPERLYSAFETY DEVICES ARE ACTIVATED.
POWER	ΠN	-24VAC POWER TO LOGIC BOARD IS ON.

SECTION D: For all operator control types

LIMIT SWITCH ADJUSTMENT

Adjustment of door travel is done by moving the limit cams on the threaded shaft. The position of the 4 limit switches are factory adjusted and should not be altered. The limit switches are:

- "Open" limit switch: End of door travel in the fully open position
- "Closed" limit switch: End of door travel in the fully closed position
- "Advanced Open" limit switch: Used for open/close devices or timer to close features.
- "Advanced Closed" Limit switch: Used to prevent reversing device from reversing door when door is almost fully closed.

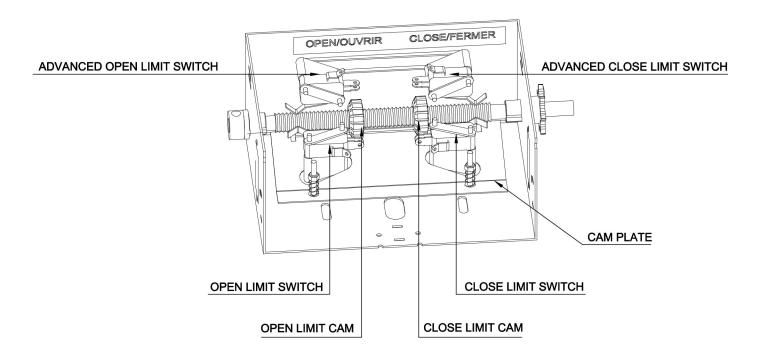
MARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO MAKE LIMIT SWITCH ADJUSTMENTS UNLESS POWER HAS BEEN ELECTRICALLY DISCONNECTED

To adjust door travel:

- 1. **Open cycle**: Depress cam plate and spin "Open" limit cam away from "Open" limit switch to increase door travel or spin "Open" limit cam towards the "Open" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 2. Adjust "Open" limit cam so that door stops at the desired fully open position.
- 3. **Close cycle**: Depress cam plate and spin "Close" limit cam away from "Close" limit switch to increase door travel or spin "Close" limit cam towards the "Close" limit switch to decrease door travel. After each adjustment ensure that cam plate fully engages in slots of both limit nuts.
- 4. Adjust "Close" limit cam so that door stops at the desired fully closed position.



SECTION E: For Operators with Interface Modules or Logic boards

INSTALLATION OF MICANAN N-1 OR N-4 PHOTOCELLS

Installation Safety Precautions

<u>WARNING</u>: MICANAN MK00649 NEMA-1, MK00650 NEMA-4 and FRABA MK00697 NEMA 4/4X infrared photo systems are for use only with MICANAN logic board operators or relay logic operators equipped with the Micanan failsafe interface module. Use of this device on other than recommended operators can lead to severe or fatal injury. Follow these instructions carefully.

IMPORTANT: For momentary activation on close, the MICANAN photobeams (or a Micanan 2-wire monitored edge), must be installed as part of the operator system. If a Micanan 2-wire monitored edge or the MICANAN infrared photobeam system is not installed (or not operating correctly), the operator will only operate in fault mode (constant pressure to close).

READ and **FOLLOW** all installation instructions.

- 1. Before installing the photo beam, read the door or gate operator's instruction manual fully, so you are aware of all of the unit's functions and features.
- 2. Wear protective gloves and eye protection when using tools.
- 3. Before installing photo beam, disconnect all power to door operator to prevent unintended operation and have the door full open or close.
- **4.** Do not reconnect power to the door or gate operator until instructed to do so.
- 5. Only install photobeams on a properly functioning door or gate operator.
- **6.** Installation and wiring must comply with local building and electrical codes. This device is not intended and must not be installed in an explosive environment.

WARNING: Keep fingers and other body parts away from all moving parts of the door and gate operator system while the system is being operated.

WARNING: To prevent unintended operation, disconnect power to the door or gate operator prior to installing the photobeam system.

MICANAN N-1 PHOTOCELL (MK00649)

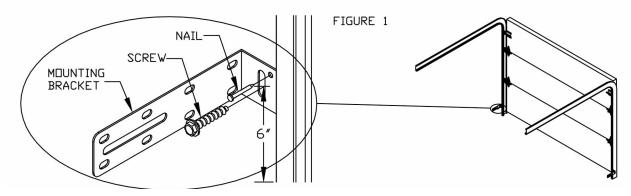
Note: The MK00649 photocell system has a maximum range of 24 ft. Sun visor protector optional.

Installation

Note: Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

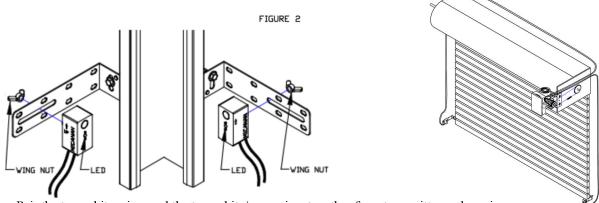
Wall installation:

- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Fig. 1.

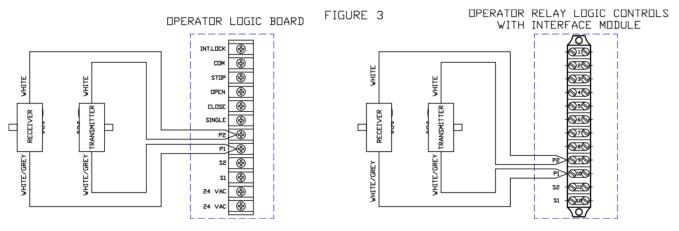


3- Using the wing nuts, attach the receiver and transmitter of the photo system to the mounting brackets (with arrow pointing up). Note that the receiver and transmitter can be installed on the left side or right side of the door.

4- Adjust the position of the transmitter and receiver on the slot of the brackets. Secure the receiver and transmitter to the mounting brackets as shown in figure 2.



- 5- Pair the two white wires and the two white/grey wires together from transmitter and receiver.
- 6- Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Figure 3.



MICANAN N-4 PHOTOCELL (MK00650)

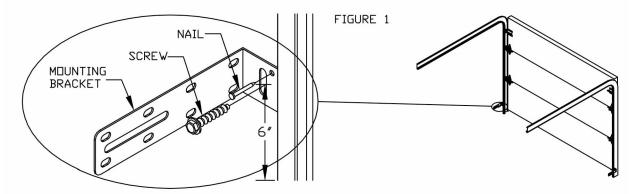
Note: The MK00650 photocell system has a maximum range of 24 ft. Sun visor protector optional.

Installation

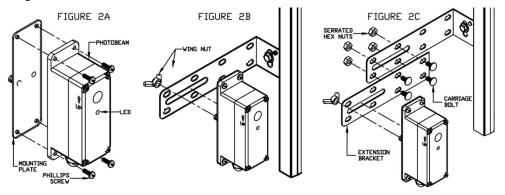
Note: Photo beams should be mounted as close to the door track inside the door to offer maximum entrapment protection.

Wall installation:

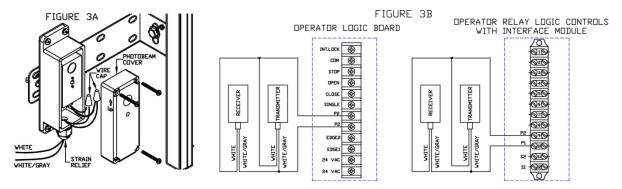
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws and nails provided as shown in Fig. 1.



- 3. Using the 8 phillips head screws, attach the receiver and the transmitter to the two mounting plates (Fig 2A).
- 4. Using the wing nuts, attach the receiver and the transmitter of the photo system to the mounting L-brackets (with arrow pointing up) as shown in Fig 2B. Note that the receiver and transmitter can be installed on the left or right side of the door. For applications requiring the photobeams to be further away from the wall, use the extension brackets provided as shown in Fig 2C



- 5. Adjust the position of the transmitter and receiver on the slot of the brackets and tightly secure the wing nuts
- 6. Loosen the 4 fastening screws and remove the cover from the photobeam transmitter and receiver housings and insert electrical wire through the strain relief (Fig 3A). Pair the two white/grey wires together from transmitter and receiver
- 7. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Fig 3B. Use minimum 18 gauge wires and secure the wires to wall or ceiling.



For Micanan Nema-1 and Nema-4 photobeams:

Aligning the photo beams:

- 1. Turn the power on to the operator. If the transmitter and receiver are installed properly, the lights on both the transmitter (red L.E.D.) and receiver (green L.E.D.) will be ON.
- 2. If the photo beams are not aligned properly, the receiver light (green) is OFF. Adjust the position of the transmitter and/or the receiver on the slot of the mounting bracket until the light on the receiver is ON and then secure to the bracket.

Photo system operation:

MICANAN photo beams must be connected for the door to close in momentary mode (unless a MICANAN monitored 2-wire edge is connected). When the photo system is properly installed and aligned, the infrared beam will detect any obstruction in the path of the beam. Upon detecting an obstruction, closing door will stop and reverse to full open. The MICANAN operator control circuit continuously monitors the correct operation of the photo system. If the photo beams are not connected or not functioning properly, the operator will go into fail-safe mode and closing door will reverse to full open. In fail-safe mode door can only be closed by constant pressure on close.

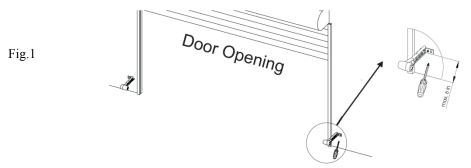
To test the photo system:

- 1. Open the door to full open position.
- 2. Close the door.
- 3. When door is closing, obstruct the beam. The door should stop and reverse.

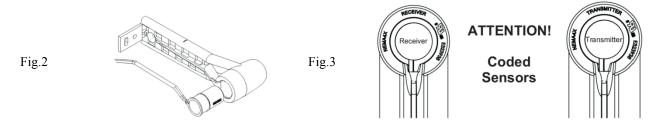
FRABA N-4/4X THRU-BEAM PHOTOCELL (MK00697)

Note: The MK00697 photocell system has a maximum range of 45 ft. Sun visor protector optional.

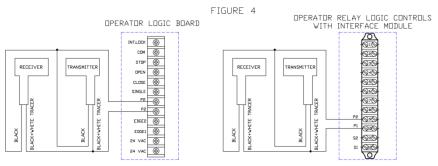
- 1. Select a location on the wall no more than 6 inches from the floor to install wall mounting brackets on the left and right side of the door. Both brackets must be mounted at the same height for proper alignment.
- 2. Drill holes in the wall and attach brackets to the wall using screws provided as shown in Fig. 1.



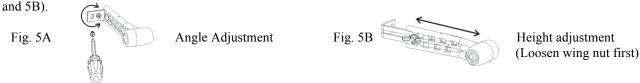
3. Plug sensors into flexible adapters as shown in Fig. 2. Please note that the 2 brackets are not identical. The receiver (Rx) must be installed into the receiver adapter and the transmitter (Tx) must be installed into the transmitter adapter (Fig. 3).



4. Pair the two black and the two black with white tracer wires together from transmitter and receiver. Connect these paired wires to the P1 and P2 terminals on the logic board (or interface module if applicable) as shown in Fig 4. Use minimum 18 gauge wires and secure the wires to wall or ceiling.



5. Turn the power on to the operator. Align transmitter and receiver by adjusting angle and height of the fixture (Fig. 5A and 5B)



- 6. Utilize LEDs on photocells for alignment and trouble shooting. Make sure to tighten screws and wing nuts after photocells are aligned.
 - Red LED (ON), Green LED (ON): Normal operation
 - Red LED (OFF), Green LED (OFF): No power. Verify wiring
 - Red LED (Blinking twice), Green LED (ON): Bad Alignment, or Obstructed Beam, or Rx defective
 - Red LED (Blinking twice), Green LED (OFF): Check power and wiring to Rx, or Rx defective
 - Red LED (Blinking three times), Green LED (ON): Rx receiving sunlight (or interference). Install visor or interchange position of transmitter and receiver to reduce sunlight affecting receiver.

<u>To test the photo system:</u> Open the door to full open position. Close the door. When door is closing, obstruct the beam. The door should stop and reverse.

MECHANICAL EXTERNAL LOAD SENSING ADJUSTMENT

If the operator is equipped with an optional Mechanical External Load Sensing feature (MP00107):

If the grille/gate is obstructed or locked while opening then the load sensing feature will activate and and stop grille/gate movement. Upon activation of the load sensing feature, you must initiate a close command to reset the system.

NOTE: SPRING TENSION ADJUSTMENT WINNG NUT MUST BE ADJUSTED PER INSTALLATION. FACTORY ADJUSTMENT IS STRICTLY FOR OPERATOR TESTING ONLY.

ADJUSTMENT CONDITIONS:

1. For larger or heavier grilles/gates:

If grille/gate experiences a jerking motion during opening direction, or will not initiate open motion at all, then turn wing nut on spring tension adjustment rod clockwise (one turn at a time). This increases spring tension on load sensing feature so as to be less sensitive.

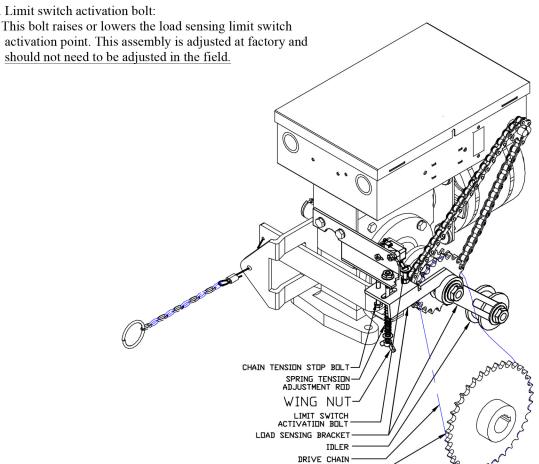
2. For smaller/lighter grilles/gates:

If grille/gate will not respond by way of the load sensing feature then it may be necessary to turn wing nut on spring tension adjustment rod counter-clockwise (one turn at a time). This decreases spring tension on load sensing feature so as to be more sensitive.

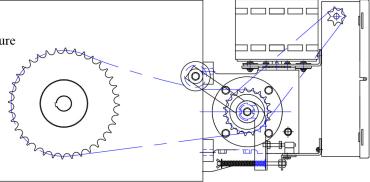
3. Chain tension stop bolt:

This is a pre-set factory setting that limits the movement of the load sensing bracket and should not be adjusted.

4. Limit switch activation bolt:



DOOR SPROCKET



EMERGENCY MANUAL OPERATION

- The PRO-GJ operator is equipped with an emergency disconnect device to manually operate door in case of emergency. This feature should not be used to manually operate a malfunctioning door.

MARNING WARNING

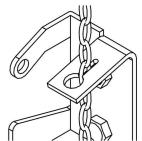
TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO USE EMERGENCY DISCONNECT SYSTEM WHILE OPERATOR IS RUNNING.

POWER TO THE OPERATOR SHOULD BE TURNED OFF PRIOR TO OPERATING DOOR MANUALLY.

1. **If operator is supplied with standard chain keeper**: Pull the disconnect chain through the hole of keyhole and lock in place by inserting chain in slot of keyhole.





2. **If operator is supplied with optional floor level disconnect lever**: Pull disconnect lever downwards and lock in place by bending lever around bracket lip as shown.



3. Operate door by opening or closing door by hand. To return to electrical operation release disconnect chain and allow to return to original position.

Note: If door is jammed (slide lock was left on when activating the door operator for example), a rotary knob is provided on the input shaft of the reducer. Rotate this knob in appropriate direction to slightly move door to manually free-up the jammed door.

OPERATOR MAINTENANCE

MARNING

TO REDUCE THE RISK OF INJURY OR DEATH:

DO NOT ATTEMPT TO SERVICE THE OPERATOR UNLESS POWER SUPPLY HAS BEEN DISCONNECTED

- Inspect manual function of the door every 3-months. Make sure that door runs smoothly. If door does not manually open or close freely, have a qualified service person make repairs. Do not attempt to electrically operate a malfunctioning door.

- Every 3 months:

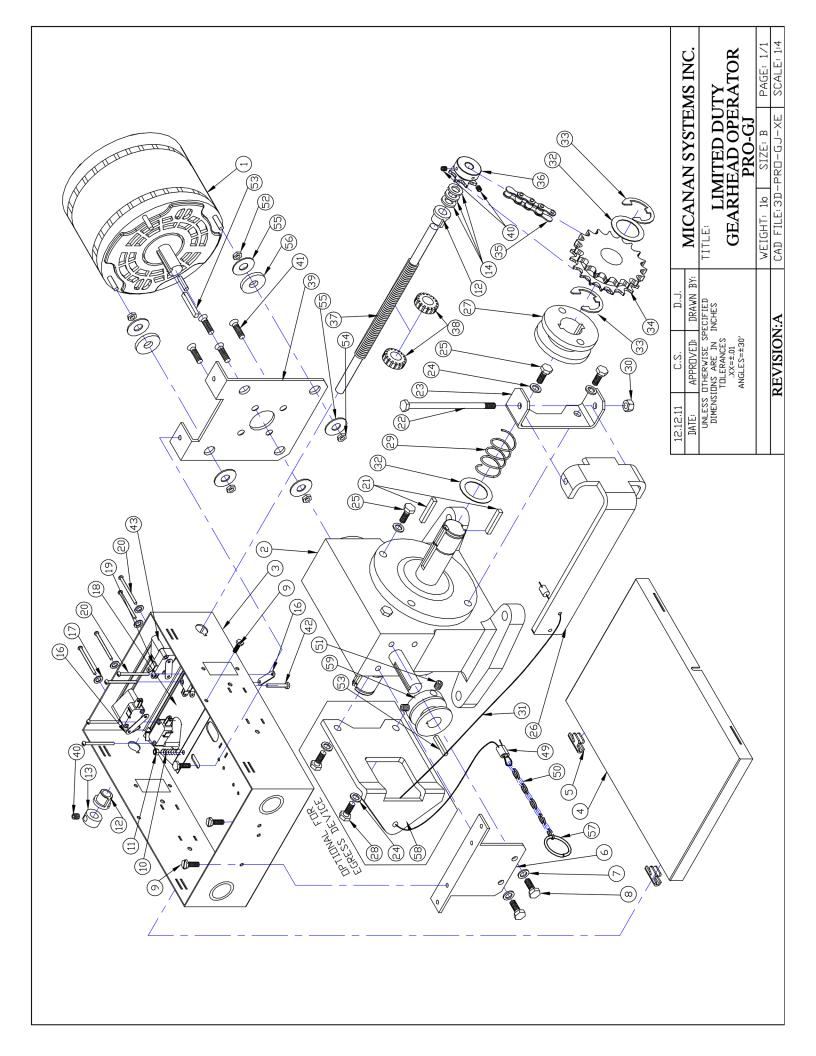
- 1. Verify that door area is kept clean. Remove any obstructions that would prevent proper door operation.
- Check for any excessive slack in chains. If chain adjustment is required verify and adjust limit switches, if necessary.
- 3. Lubricate chains and limit shaft.
- 4. Verify that motor and operator runs smoothly and quietly.

- Every 6 months:

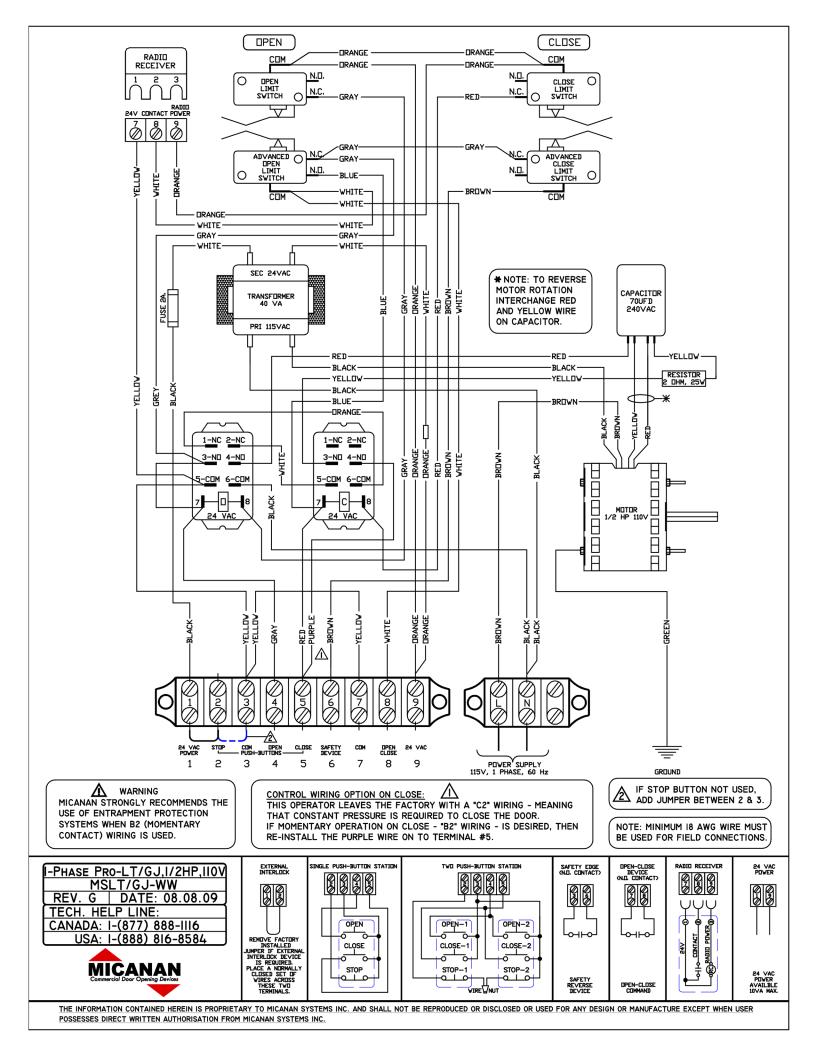
- 1. Verify tightness of all fasteners and set screws.
- 2. Verify that operator is properly secured.
- 3. Inspect manual disconnect.

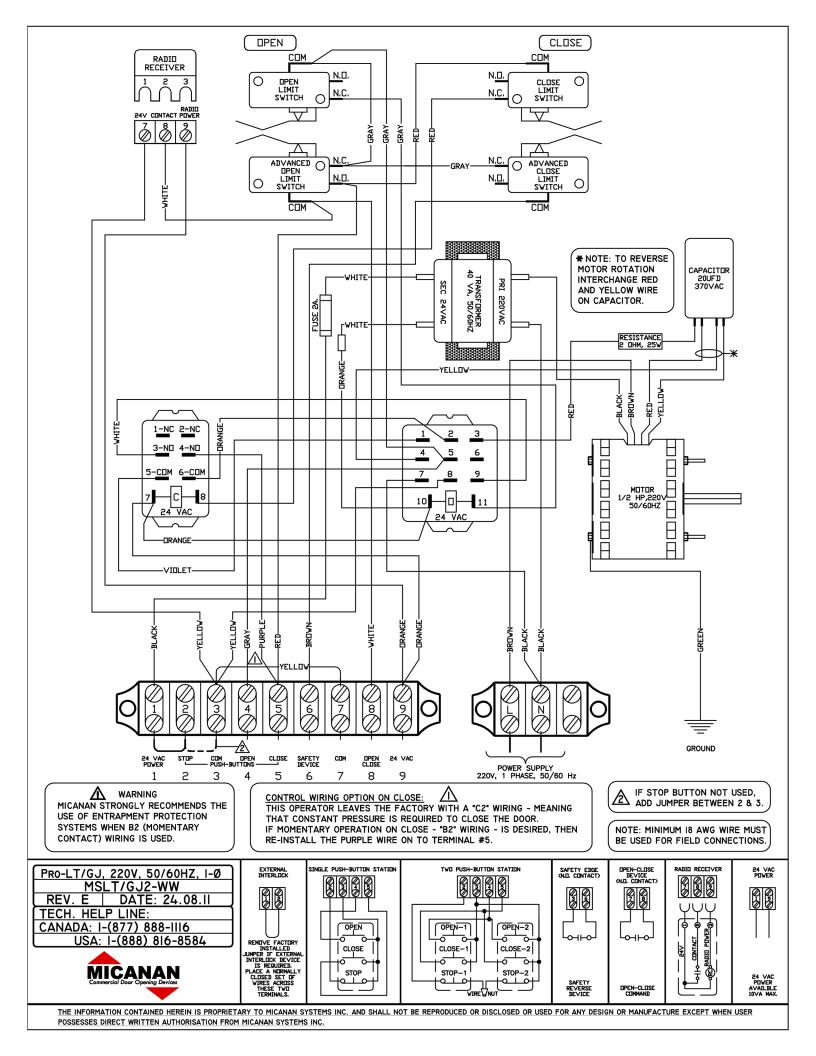
- Every 12 months:

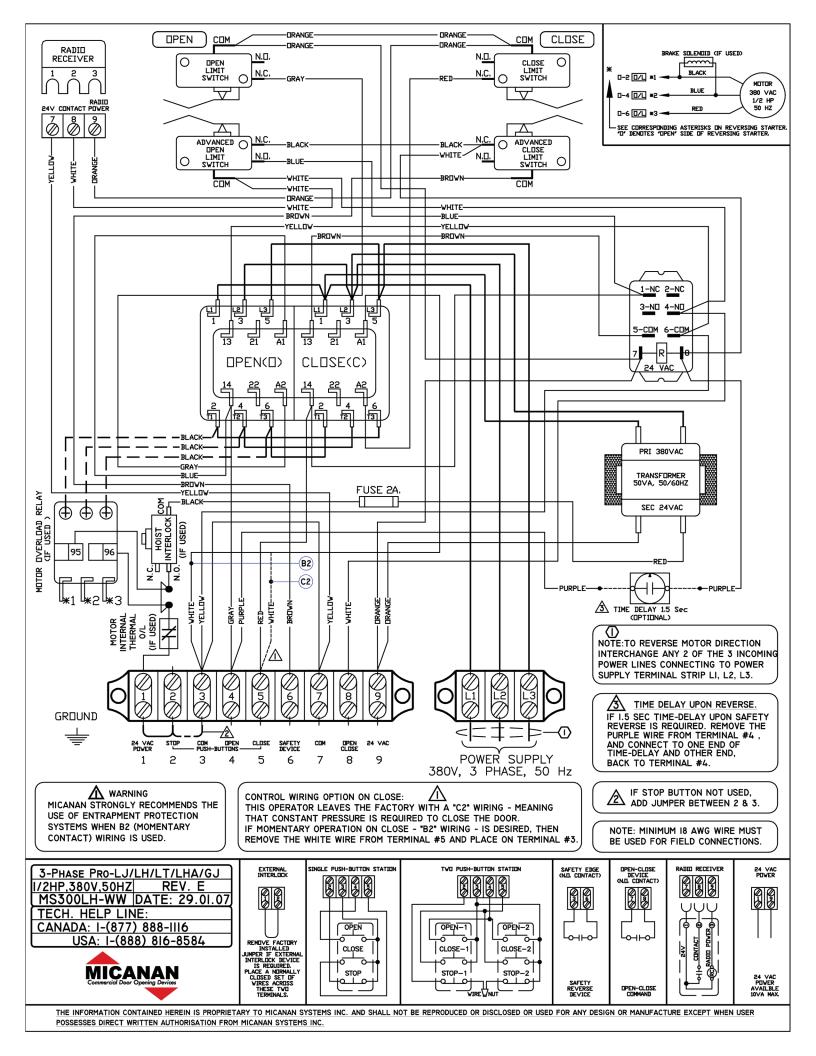
- 1. Perform a complete service check.
- 2. Verify that inside of control box is clean and that grounding wires, terminations and power terminations do not show signs of corrosion.
- 3. Verify tightness of all terminal strip screws and electrical connections.
- 4. Verify power supply, voltage of input terminals during operation.
- 5. Verify that current consumption of operator corresponds to nameplate information

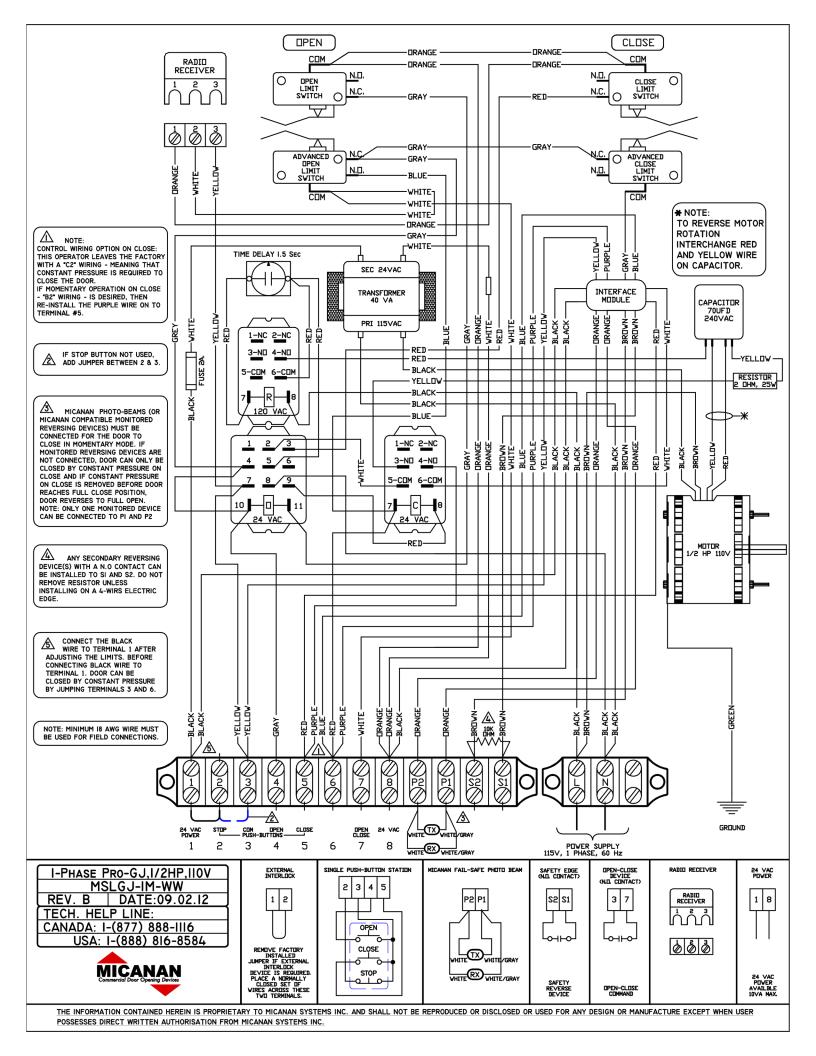


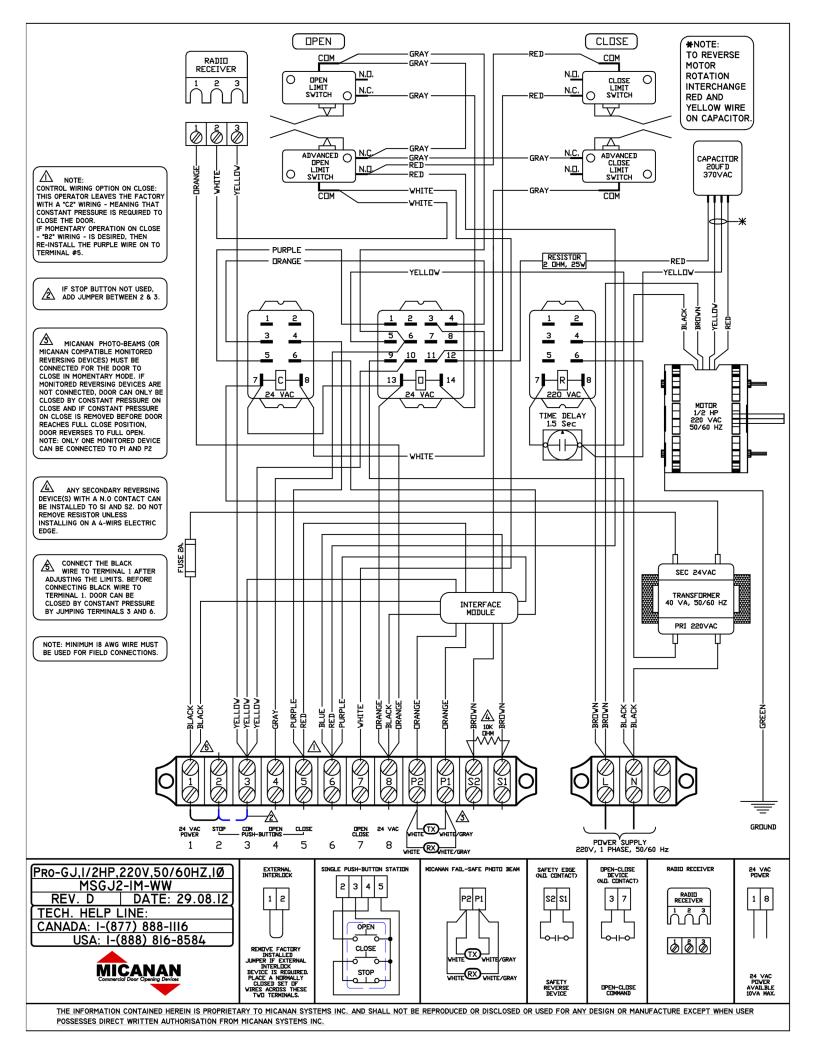
CODE	PART#	DESCRIPTION (PRO-GJ (1-phase)/GJRW (3-phase))	QTY
MB01008	1	MOTOR 1/2HP	1
MC00026	2	GEAR REDUCER LSS 52 45:1	1
MM00142	3A	CONTROL BOX PRO-GJ MSI0155 (For 1-phase operators)	1 *
MM00256	3B	PRO-GJRW CONTROL BOX MSI0250 (For 3-phase operators)	1 *
MM00140	4A	CONTROL BOX COVER PRO-GJ MSI0156 (For 1-phase operators)	1 *
MM00257	4B	PRO-GJRW CONTROL BOX COVER MSI0251 (For 3-phase operators)	1 *
MM00046	5	CONTROL BOX HINGE	2
MM00141	6	REAR CONTROL BOX SUPPORT BRACKET PRO-GJ MSI0160	1
MG00015	7	LOCK WASHER 1/4"	2
MF00006	8	HEX HEAD BOLT 1/4-20UNC x 1/2" (Full thread)	2
MF00046	9	H.H. SLOTTED SELF ROUNDING WASHER HEAD SCREW 10-32 UNF x 1/2"	5
MO00002	10	CAM PLATE COMPRESSION SPRING (.178IDx.032GX.55L)	2
MG00007	11	HEX NYLON LOCK NUT 6-32UNC	2
MH00001	12	BRONZE T-BUSHING 3/8" ID	2
MH00006	13	COLLAR 3/8 ID	1
MG00124	14	FLAT WASHER PRO-GJ 3/8" ID x 5/8" OD x 1/16" TH	3
MG00003	16	DOUBLE NUT FOR LIM-SW.	4
MG00016	17	FLAT WASHER # 10	4
MM00024	18	CAM PLATE MSI0013	1 1
MK00004	19	LIMIT SWITCH (STANDARD)	4
MF00003	20	R.H. PHILLIPS MACHINE SCREW 4-40 UNCx1-1/2	8
ME00048	21	KEYWAY 1/4" SQ. X 3/4" LONG	2
MF00081	22	HEX HEAD BOLT 1/4-20UNC x 4-1/2" (Not full thread)	1
MM00143	23	PIVOT SUPPORT U-PLATE (MSI0158)	1
MG00042	24	LOCK WASHER 5/16"	8
MF00035	25	HEX HEAD BOLT M8 X 20mm	6
MM00144	26	PRO-GJ DISCONNECT LEVER (MSI0157)	1
MI00022	27	COUPLING (PRO-GJ)	1
MF00104	28	HEX HEAD BOLT M8 X 25mm (OPTIONAL)	2
MO00016	29	DISCONNECT COMPRESSION SPRING (1.075" ID x 0.092GA x 1.25" LG)	1
MG000018	30	HEX NYLON LOCK NUT 1/4-20UNC	1
MR00001	31	DISCONNECT CABLE 3/32 X 12" LONG	1
MG00087	32	THRUST WASHER 1" ID	2
MG00087 MG00085	33	C-CLIP 7/8 ID	2
MD00230	34	DOUBLE /SINGLE SPROCKET 41B19/410A19	1
MD00230 MD00245	35	#410 LIMIT CHAIN 47LINK + 1 CON LINK	1
	36	SPROCKET 410B7 X 3/8" BORE 2SS	
MD00231			1
ME00035	37	LIMIT SHAFT LIGHT DUTY 3/8-1/2 x 8-1/2"	1
MG00030	38	LIMIT CAM 1/2-20 UNF	2
MM00145	39	FRONT SUPPORT BRACKET PRO-GJ (MSI0160)	1
MQ00009	40	SET SCREW 1/4"-20	3
MF00084	41	CHAMFER HEAD BOLT M6 X 20mm	4
MF00004	42	R.H. PHILLIPS MACHINE SCREW 6-32 UNC x1	2
MJ00006	43	LIMIT SWITCH DOUBLE OBLONG SPACER (PLASTIC) 3/4" LONG	4
MQ00011	49	3/32" ALUMINUM OVAL SLEEVE	1
MR00008	50	DISCONNECT SASH CHAIN	1
MQ00008	51	SET SCREW 5/16" -18	2
MG00063	52	HEX NUT 10-32UNF	4
ME00055	53	KEYWAY 3/16" X 1-3/4"	2
MG00010	54	RIBBED HEX NUT 10-32 UNF	4
MG00084	55	FLAT WASHER 1/4" ID OVERSIZE 1"OD	8
MG00086	56	RUBBER WASHER 1/4"ID x 1" OD	4
MU00002	57	KEYRING 1-1/4"	1
MM00247	58	GJ CABLE RELEASE (MSI0242) (OPTIONAL)	1
MI00018	59	MOTOR PULLEY 4L 5/8 ID	1

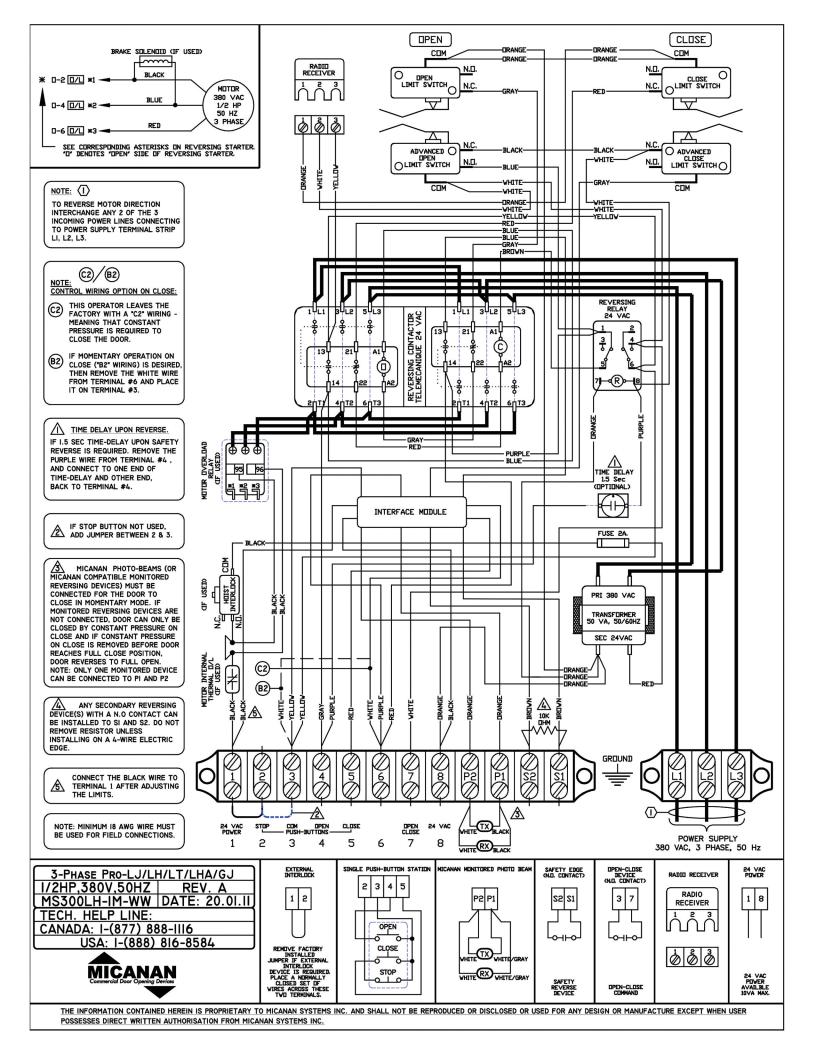


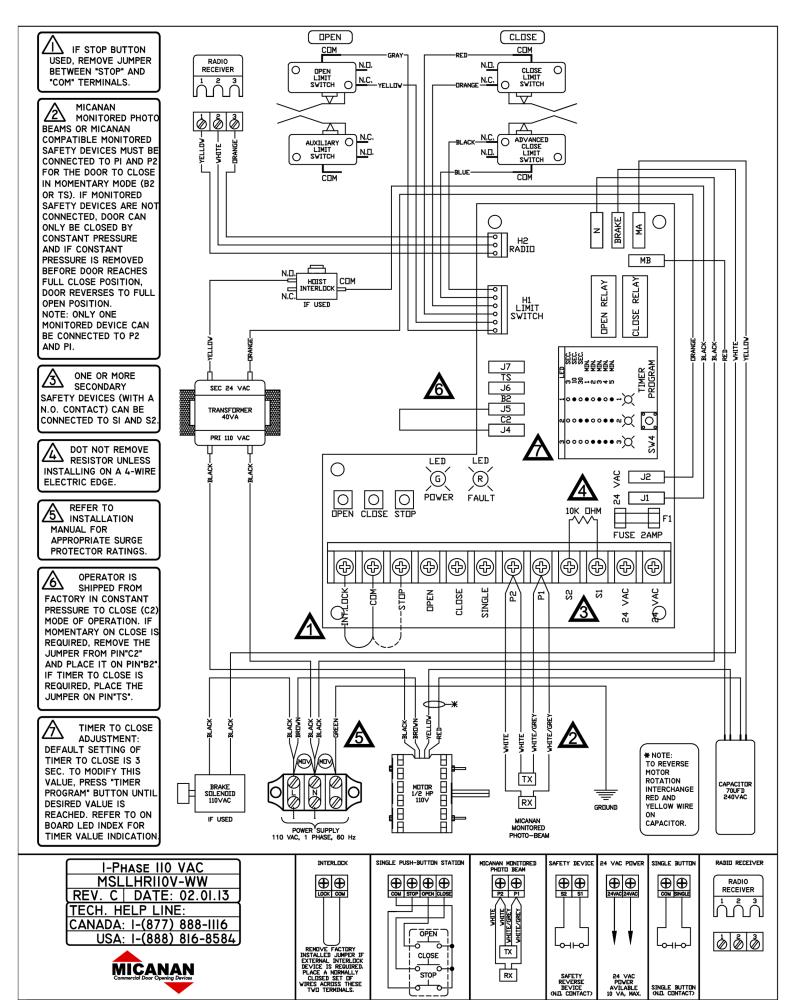




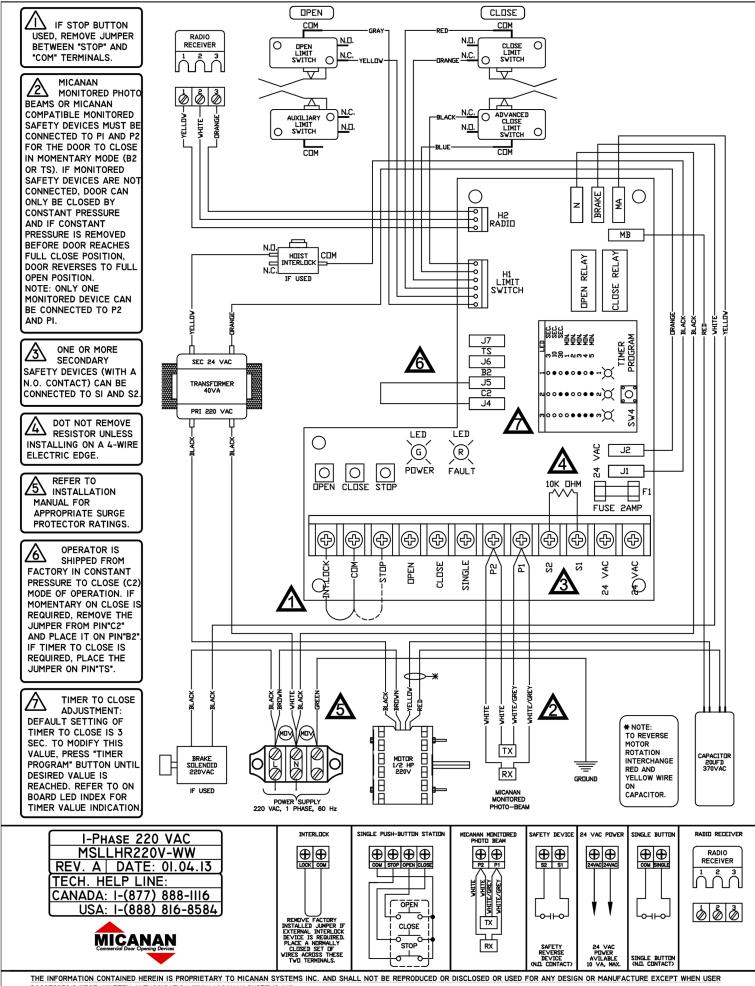








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POSSESSES DIRECT WRITTEN AUTHORISATION FROM MICANAN SYSTEMS INC.

NOTES

NOTES

2013

HEAD OFFICE

1380 St-Regis Dorval, QC Canada H9P 2T5

Tel: (514) 822 1116 **Toll Free:** 1(877) 888 1116

CHICAGO

721 W. Racquet Dr Addison, IL USA 60101

Tel: (630) 501 1909 **Toll Free:** 1 (844) 542 9025

ATLANTA

2885 N. Berkeley Lake Rd. Suite 7, Duluth, GA USA 30096

Tel: (678) 584 2543 **Toll Free:** 1 (800) 798 2543

PHOENIX

1236 W. Southern Ave. Suite 104, Tempe, AZ USA 85282

Tel: (480) 557 0070 **Toll Free**: 1 (888) 816 8584